

A DIRECTORY OF
PRIMARY WOOD-USING INDUSTRIES
IN SASKATCHEWAN, 1985

by

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prepared for

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and Renewable Resources
Forestry Division
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Prince Albert, Saskatchewan
S6V 6G1

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ABSTRACT

The forest industry in Saskatchewan was surveyed, in the fall of 1985, by personal interviews with owners/managers of each operation. This directory gives a summary, for each operation, of mill location, ownership, capacity, production, employment, wood supply, products, markets, equipment, and factors limiting present operations and expansion. Sawmills, planing mills, wood treating plants, building timber plants, and pulp, waferboard and plywood mills are grouped by industry type, size of operation, and forest region.

RESUME

En automne 1985, une étude sur l'industrie forestière en Saskatchewan a été effectuée auprès des propriétaires/gérants de chaque opération. Ce répertoire fournit un sommaire, pour chaque opération, sur l'endroit où est située la scierie, le propriétaire, la capacité, le volume de production, la main d'oeuvre, l'approvisionnement en bois, les produits, les marchés, l'équipement, et les facteurs qui restreignent le fonctionnement actuel et l'expansion de l'opération. Scieries, usines de rabotage, de traitement du bois, de pâtes, de panneaux gaufrés et de contreplaqué sont regroupées par type d'industrie, importance des opérations et région forestière.

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INTRODUCTION

A survey of Saskatchewan's forest industry, funded by the recently signed Canada-Saskatchewan Forest Resource Development Agreement, was carried out by research scientists from Forintek Canada Corp., Canada's national wood products research institute.

This directory lists the firms comprising the primary industry by five sections: 1) sawmill-planing mills, 2) independent planing mills, 3) wood treating plants, 4) pulp, waferboard and plywood mills, and 5) miscellaneous wood-using industries. The sawmill-planing mills are further divided into four size groupings: 1) exceeding 5 MM fbm of annual production, 2) 1 - 4.99 MM fbm annual production, 3) 100 M - 999 M fbm annual production, and 4) less than 100 M fbm annual production. Each section is preceded by a provincial map showing the location of the mills.

Information listed in this directory was derived from personal interviews with each firm, except for the group of small sawmill operators. The data are summarized from information collected in response to a detailed questionnaire, which was completed during the interview. The information was collected for a one-year operating period, either fiscal or calendar, ending in 1985. This information will be presented in a subsequent report on the socio-economic impact of the forest industry in the province.

Mill visits and interviews were carried out in October and November of 1985 and January of 1986. Follow-up telephone calls were used to complete and verify the data when necessary. Research scientists from Forintek Canada Corp.'s Western Region Lumber Manufacturing Technology Department, conducted the mill visits and interviews.

All product volumes, except lumber, waferboard and plywood, are reported in metric (SI) units. Lumber production is reported in foot board measure (fbm), and waferboard and plywood production is in square feet (ft²). The conversion factors used are listed in Appendixes II and III. All product sizes and descriptions are given in imperial units.

Data for sawmills producing less than 100 M fbm per year were obtained from provincial forestry records and supplied by R. Bohning of the Canadian Forestry Service, Northern Forestry Centre, Edmonton, Alberta.

A summary of the number of firms, total annual production and direct employment estimates by industry category and size is presented in Table 1. Saskatchewan's primary wood using industry created 2756 person years of employment in 1984-85.

Headquarter and regional personnel of the Forestry Division, Saskatchewan Department of Parks and Renewable Resources are listed in Tables 2 and 3. Abbreviations and definitions used in this directory are listed on page 3, followed by an alphabetical index of forest industries in the directory.

ABBREVIATIONS

fbm - foot board measure
BDU - bone dry unit
M - thousand
MM - million
ft - feet
ft² - square feet
ft³ - cubic feet
lb - pound

mm - millimetre
cm - centimetre
km - kilometre
m - metre
m² - square metre
m³ - cubic metre
ha - hectare
t - tonne
kg - kilogram
l - litre

Tree Species:

Coniferous trees

bF - balsam fir
bS - black spruce
jP - jack pine
lP - lodgepole pine
tL - tamarack/larch
wS - white spruce

Deciduous trees

wB - white birch
bPo - balsam poplar
tA - trembling aspen
gAs - green ash
wE - white elm

CFPA - Central Forest Products Association
N/A - not available
SCIFI - Saskatchewan Council of Independent Forest Industries
SFA - Saskatchewan Forestry Association
WPMA - Western Plywood Manufacturers' Association

DEFINITIONS

Bull rails - 2-4" thick planks with uneven barked edges obtained by cutting slabs from round logs; primarily used for heavy corral construction.

Local - pertaining to markets; defined as the area within an 80 kilometre radius.

Person year - employment term factor equivalent to 240 days at eight hours per day.

Chips - where chip production was reported in bone dry units (2400 lb or 1090 kg of bone dry wood chips), a factor of 3.0 was used to convert volume to m³.

Table 1. Saskatchewan's primary wood-using industries in 1984-85,
number of firms, annual production and employment

Industry	Number of firms	Production	Employment in mills and woodlands (person-years)
Sawmill-planing complexes producing more than 5 MM fbm	6	220.1 MM fbm 328.9 M m ³ chips 84.9 M m ³ pulpwood 146.8 M m ³ peelers	874
Sawmill-planing complexes producing 1 MM to 4.99 MM fbm	4	6.7 MM fbm 15.6 M m ³ pulpwood	53
Sawmill-planing complexes producing 100 M to 999 M fbm	34	9.6 MM fbm 5.2 M m ³ pulpwood 0.3 M m ³ firewood	78
Sawmill-planing complexes producing less than 100 M fbm	116	3.8 MM fbm	22
Independent planing mills	2	8.0 MM fbm	12
Wood treating plants	12	78.5 M m ³ 115.6 M m ³ pulpwood	289
Pulp mill	1	264.4 M metric tonnes	773
Waferboard mill	1	1050 MM ft ² (1/16" basis)	211
Plywood mill	1	80.6 MM ft ² (3/8" basis) 66.0 M m ³ chips	164
Miscellaneous wood-using industries	3	1.0 M m ³ 45.0 M fbm	5
Estimated labor input for purchased wood and custom sawn lumber			275
Total	180		2756

Table 2. Headquarters personnel of the Forestry Division,
Saskatchewan Department of Parks and Renewable
Resources, in Prince Albert

Executive Director - C.P. (Paul) Brett		
<u>Forest Management Branch</u>	<u>Administration Section</u>	<u>Forest Operations Branch</u>
W.S. Bailey	F.J. Casavant	V.C. Begrand
Forest Inventory Section J.S. Stanley		Silviculture Section M.T. Little
Timber Management Section J.A. Benson		Regional Operations Section F.W. Flavelle

Forestry inquiries should be directed to:

Forestry Division
Saskatchewan Department of Parks and Renewable Resources
MacIntosh Mall
Box 3003
Prince Albert, Saskatchewan
S6V 6G1

Telephone: (306) 953-2482

Table 3. Regional personnel of the Forestry Division,
Saskatchewan Department of Parks and Renewable Resources

SASKATCHEWAN DEPARTMENT OF PARKS AND RENEWABLE RESOURCES

Hudson Bay Region	F. Ford Regional Director (306) 865-2274	Natural Resources Bldg. Hudson Bay S0E 0Y0
	W. Kolosky Regional Resource Supervisor	
	T. Mord Regional Forester	
La Ronge Region	R. Duncan Regional Director (306) 425-4231	Box 5000 La Ronge S0J 1L0
	J. Gunn Regional Resource Supervisor	
	H. Desjarlais Regional Forester	
Meadow Lake Region	G.S. Rolles Regional Director (306) 236-5681	Box 580 Meadow Lake S0M 1V0
	G. Larson Regional Resource Supervisor	
	F. Wilson Regional Forester	
Melville Region	P. Nelson Regional Director (306) 728-4491	117 - 3rd Ave. Melville S0A 2P0
	D. Hutchinson Regional Resource Supervisor	

Table 3 (contd.)

Prince Albert Region	A.J. MacAuley Regional Director (306) 953-2898	Box 3003 MacIntosh Mall Prince Albert S6V 6G1
	T. Walker Regional Resource Supervisor	
	G. Frey Regional Forester	
Regina Region	G.J. Fladager Regional Director (306) 787-2782	3211 Albert Street Regina S4S 5W6
	T. Swystun Field Supervisor	
Saskatoon Region	L. Arndt Regional Director (306) 664-6240	122 - 3rd Avenue North Saskatoon S7K 2H6
	B. Stubbington Field Supervisor	
Swift Current Region	D. Noble Regional Director (306) 773-1521	350 Cheadle Street West Swift Current S9H 4G3
	B. Camwell Regional Resource Supervisor	

SASKATCHEWAN'S TIMBER ALLOCATION SYSTEM

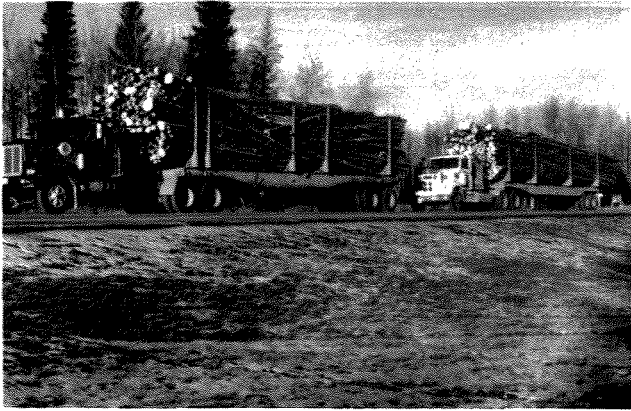
The province of Saskatchewan has four basic methods of allocating timber to the producers:

1. Forest management license agreement--negotiated agreement with a large individual forest industry company, with term of operation longer than one year.
2. Timber permit--means of allocating timber to a wide range of different forest industry operations for a period of one year.
3. Forest product field permit--principal means of allocating small volumes of timber to individuals, essentially for their own use.
4. Term cutting agreement--guarantees a timber permit over a specified number of years (up to 10) under negotiated conditions.

ALPHABETICAL LISTING OF SASKATCHEWAN'S PRIMARY WOOD USING INDUSTRIES

A	Page	D/Contd.	Page
Aallcann Wood Suppliers	87	Drummond, Alvin	67
Abramyk, Walter	73	Durama Enterprises	69
Agro & Forest Products	51		
Anderson, Bruce	69		
Andres Bros.	73	E	
Aspvik, Helmer	73	Egeland, Noble	70
		Elliott, Bill	73
B			
B & B Wood Preservers Ltd.	89	F	
Bannister, Cecil	73		
Baranosky, Joe	67	Farber, John	51
Baranteski, Raymond	73	Fittes, James	67
Barton, Ross	57	Fitzsimmons, Robert	73
Beaubien, Amedee	54	Forbes, Donald	67
Beecher, Floyd	73	Fox, Wayne	73
Big Dome Wood Preservers	91	Frolick, Bill	70
Billeter, Lyle	67		
Bobyk, Eugene	67		
Bundshuh, Herman	70	G	
Butler, Steve	70		
		Galacz, Andy	67
		German, Peter	67
C		Glass, Bernie and Floriano	54
Campbell, Dale	54	Graber, Alvin	94
Campbell, Orville	67	Grand Central Farms	41
Carlson, Carl	57	Grant, Clarence	67
Chamberland, Bruno	73	Grimard Wood Preservers Ltd.	96
Chernoff, Sam	72		
Chester, Willard	92	H	
Chokan, Andrew	73		
Christianson, Dennis	69	H & M Logging	70
Colvin, L.V. & Son Ltd.	51	H.A.W. Co.	52
Cooper Bros.	73	Halland, David	73
Craven, Wayne	73	Halushka, Art	67
Crossland, Leo	70	Hamm, Wilfred	54
		Hammerstrom, Curtis	67
		Hanson, Larry	67
D		Hanson, Orle	70
Dahl, Ernest	67	Haugerud, Lloyd	73
Davis Logging	57	Heaver, Norman	76
Demchenko, Sam	77	Heidel Bros.	70
Dougan, William	70	Henderson, Del	73
Douglas, Robert	67	Henri, Rene	70
		Herzoq, R. & Sons Lumber	58

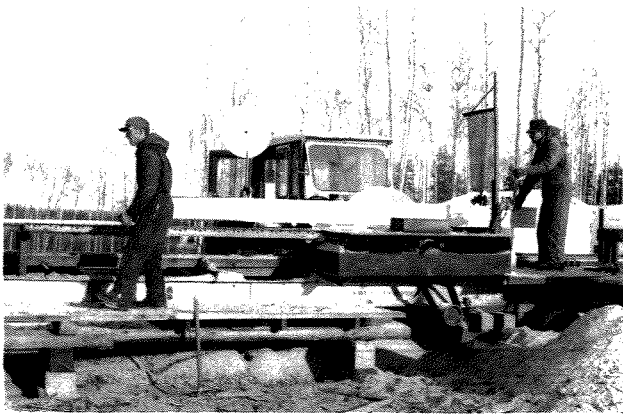
	Page		Page
R		U	
R & T Trucking Ltd.	47	Uncle Tom Log Industries Ltd.	125
Raabel, Herman	68		
Rahn, Andy	68	V	
Reimer, Gordon	74		
Renneberg, Walter	68	Vermette Wood Preservers Ltd.	107
Riemer Contracting Ltd.	59	Vickaryous, Frank	75
Riemer, William	60	Vickaryous, Lorne	73
Robertson, Harold	68	Vidomski, Dennis	72
Roy, George	60	Vodnoski, Ron	61
Rudolph, Jack	74		
Ry-Mar Wood Products Ltd.	62	W	
S			
Sauder, R.L. Logging Ltd.	52	Wagner, Herman	68
Saskatchewan Forest Products Corp.		Weldon, Lawrence	68
Sawmills		Wiens, Art	68
Big River	29	Wiens, Henry	53
Carrot River	32	Wilmot, Gordon	60
Plywood		Windels, Henry	75
Hudson Bay	118	Wyss, Rudy and Lorne	56
Wood Preserving Plant		Z	
Prince Albert	103		
Scott, Dennis	60	Zacharias, Jacob	71
Sergeen, John	71	Zarowny, Adolph	68
Shymanski, Dennis	74	Zelensky Brothers Planing	83
Shynkaruk, John	74	Zslnka, John	53
Simpson Timber (Sask.) Ltd.	35		
Slonski, Adam	61		
Smith, Clifford	68		
Sportsman Lodge Ltd.	69		
Stieb, John	74		
Striga, Fred	76		
Stuart, Bob	54		
Studer, Marvin	71		
Sumners Wood Preservers Ltd.	106		
Suteau, Lawrence	56		
T			
Tegstrom, Ken	75		
Thompson, Melvin	68		
Toews, Doug	75		
Toovey, Robert	68		



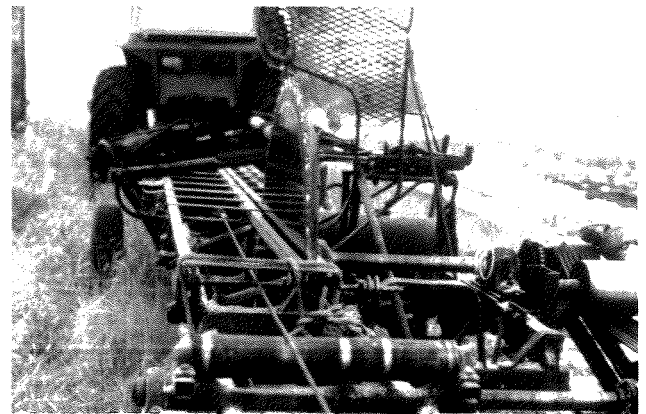
Pulpwood on highway haul.



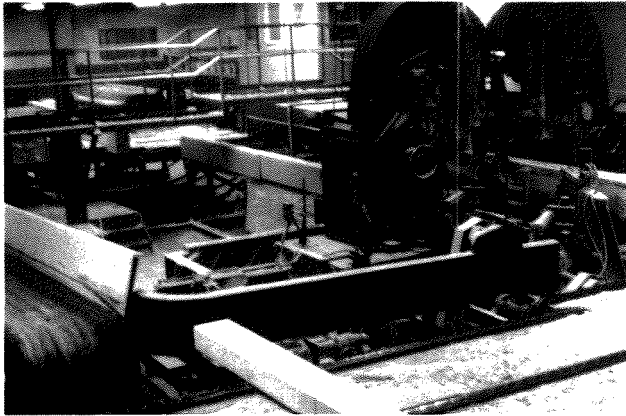
Sawlogs piled in mill yard.



Portable sawmill with circular headsaw.



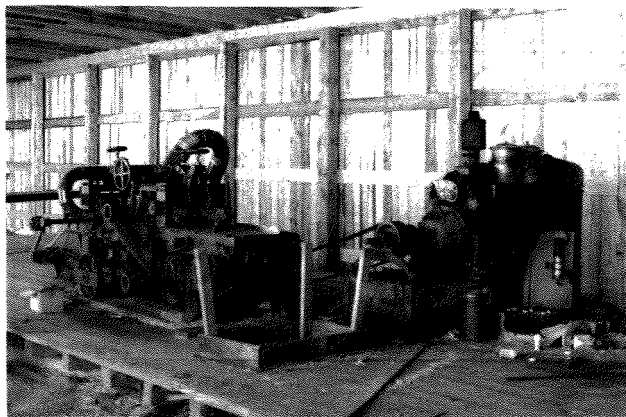
Owner made portable sawmill.



Stationary mill with twin-band headsaw.



Single band resaw.



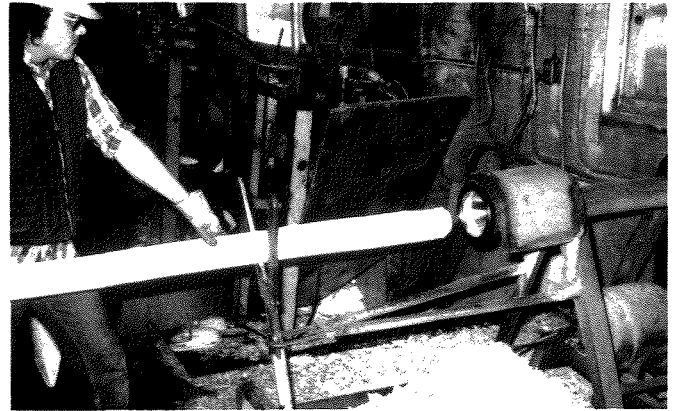
Lumber planer.



Lumber unit strapped for shipment.



Poles being loaded for pressure treating.



Post top rounding using domer.



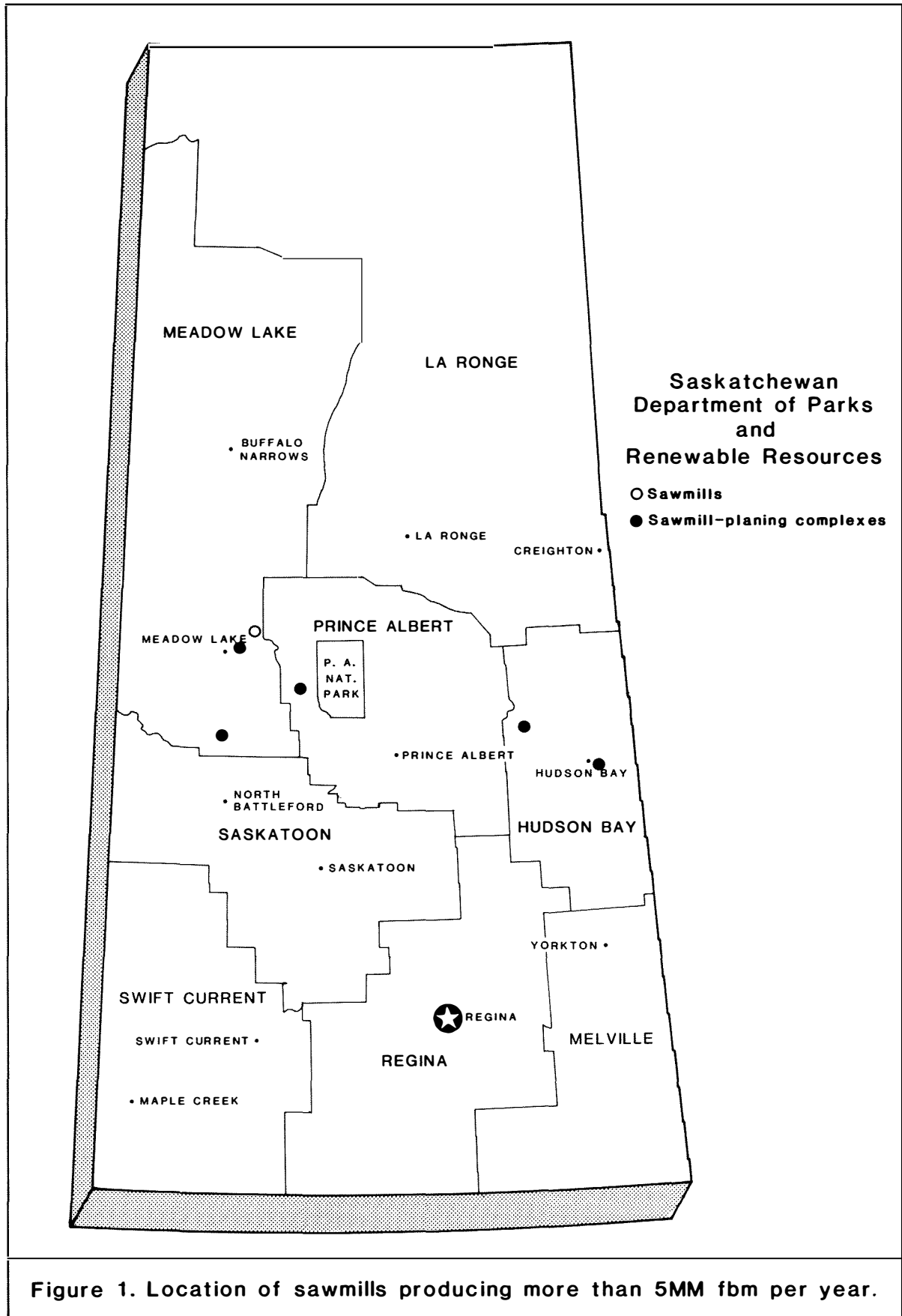
Peeled posts ready for dip-treating.



Waferboard plant at Hudson Bay.

SAWMILL-PLANING COMPLEXES
MORE THAN 5 MM FBM

SAWMILL-PLANING COMPLEXES MORE THAN 5 MM FBM



L & M WOOD PRODUCTS LTD.

ADDRESS: Box 149
Glaslyn, Saskatchewan
S0M 0Y0

TELEPHONE: 342-2080

MILL LOCATION: Glaslyn, Saskatchewan

MILL MANAGEMENT: Pat Delainey, President and Woodlands Manager
Howard McConnell, Vice-President
Ken Davies, Secretary- Treasurer and Mill Manager
Roy Holman, Millwright

MILL CAPACITY: Sawmill - 35 M fbm/8hr shift
Planing mill - 50 M fbm/8hr shift
Post peeler - 3000 posts/8 hr shift
Pressure treating plant - 155 m³/8 hr shift

PRODUCTION 1984-85: Lumber - 5.5 MM fbm
Pulpwood - 685 m³
Wood chips - 2.8 M m³
Treated round material - 5.7 M m³
(205,955 posts,
28,812 poles)

PRODUCTS: Dimension lumber: 2 x 4 - 5%
2 x 6 - 10%
2 x 8 - 2%
(10% is treated)

Board lumber: 1 x 4 - 4%
1 x 6 - 4%
Random lengths, 80% rough and 20% dressed

Timbers: 4 x 4 - 35%
4 x 6 - 21%
(4% is treated)

Railway ties - 4%

Treated posts: 3-5", 6' material - 2%
4-6", 7' material - 4%
5-8", 8' material - 3%

Building poles - 6%

PRESERVATIVES USED: Chromated copper arsenate and water mix

L & M WOOD PRODUCTS LTD.
(continued)

SPECIES UTILIZED: jP - 90%
 wS - 10%

WOOD SUPPLY: Forest management license agreement

AVERAGE LOG HAUL
WOODS TO MILL: 45 km

YEAR MILL WAS CONSTRUCTED
OR REBUILT: 1960

AVERAGE EMPLOYMENT
MONTHS OF OPERATION: WOODLANDS:
 Contract - 8 J - - - - J J A S O N D
 MILL: 21 J F - A M J J A S O N D
 OFFICE/SALES: 2 J F M A M J J A S O N D

TRANSPORTATION: INPUTS: Truck
 PRODUCTS: Truck

MARKETS: Eastern Canada - 51%
 Saskatchewan - 31%
 Alberta - 9%
 Manitoba - 9%

SPECIAL SERVICES: Custom sawing, planing and wood treating. Cuts
 to customers' specifications, unit strapped,
 retail lumber yard.

MEMBERSHIPS: American Wood-Preservers' Association
 Saskatchewan Forestry Association

ENERGY SUPPLY FOR MILL: Electricity - Saskatchewan Power Corp.

USAGE OF WOOD RESIDUES: Slabs, edgings - wood chips
 Tops - firewood
 Bark, sawdust, shavings - agricultural use

WOODLANDS EQUIPMENT: 1 - Caterpillar grader
 1 - D7E Caterpillar crawler

MILL FACILITIES/EQUIPMENT: Stationary sawmill - planing mill complex
 1 - Slasher unit
 1 - Morbark debarker
 1 - 50" circular headsaw
 1 - Turner 2 saw scragg
 1 - Mainland 8" edger
 1 - Trim saw assembly
 1 - Resaw
 1 - Morbark chipper
 1 - Yates A20 planer

L & M WOOD PRODUCTS LTD.
(continued)

MILL FACILITIES/EQUIPMENT: (continued)	4 - Caterpillar 930 loaders 2 - Caterpillar 950 loaders Wood treating plant 1 - Augustine post peeler 1 - Morbark post peeler 2 - Sharpeners 1 - 42" x 7' pressure treating cylinder.
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LIMITING FACTORS FOR OPERATION AND EXPANSION:	Logging accessibility
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ESTIMATED REPLACEMENT COST OF BUILDINGS, FIXED AND MOBILE EQUIPMENT:	\$850,600
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REGION:	Meadow Lake
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MEADOW LAKE SAWMILL COMPANY

ADDRESS: Box 10
Meadow Lake, Saskatchewan
S0M 1V0

TELEPHONE: 236-5601

TELEX: 074-25146

MILL LOCATION: Meadow Lake Industrial Park

OWNERS: Prince Albert Pulp Company Ltd.

WOODLANDS MANAGEMENT: Alan Martin, Superintendent

MILL MANAGEMENT: Bill Caron, Mill Manager and Production
Superintendent
Allan Brander, Maintenance Superintendent

MILL CAPACITY: Sawmill - 125 M fbm/8 hr shift
Planing mill - 150 M fbm/8 hr shift

PRODUCTION 1984-85: Lumber - 33.5 MM fbm
Wood chips - 48.0 M m³

PRODUCTS: Dimension lumber: 2 x 4 - 97%
Board lumber: 1 x 4 - 3%
6', 7' and 8' lengths, kiln dried, dressed

PRODUCTS BY GRADE: Stud grade - 78%
Economy - 19%
Boards - 3%

SPECIES UTILIZED: wS - 80%
jP - 20%

WOOD SUPPLY: Forest management license agreement

AVERAGE LOG HAUL
WOODS TO MILL: 85 km

YEAR MILL WAS CONSTRUCTED
OR REBUILT: 1972

AVERAGE EMPLOYMENT
MONTHS OF OPERATION: WOODLANDS: (included with Prince Albert Pulpwood
woodlands)
MILL: 56 J F M A M J - A S O N D
OFFICE/SALES: 4 J F M A M J J A S O N D

MEADOW LAKE SAWMILL COMPANY
(continued)

TRANSPORTATION:	INPUTS: Truck
	PRODUCTS: Lumber - Truck
	Chips - Rail (CPR)
MARKETS:	Midwestern USA - 70%
	Alberta - 10%
	Manitoba - 10%
	Saskatchewan - 5%
SPECIAL SERVICES:	Precision end trimmed, end coated, graded, unit strapped.
MEMBERSHIPS:	Central Forest Products Association Forintek Canada Corp. Saskatchewan Forestry Association
MILL STAMP:	CFPA #46
ENERGY SUPPLY FOR MILL:	Electricity - Saskatchewan Power Corp. Natural Gas - Saskatchewan Power Corp.
USAGE OF WOOD RESIDUES:	Slabs, edgings - wood chips Bark, sawdust and shavings - no use, burned
WOODLANDS EQUIPMENT:	None
MILL FACILITIES/EQUIPMENT:	Stationary sawmill - planing mill complex 1 - Huot slasher unit (twin saw swing type - 60") 2 - 18" Cambio debarkers 1 - 26" Cambio debarkers 1 - 72" Klamath Quad band saw 1 - Schurman double arbor edger 1 - Resaw 1 - Moore stacker 2 - Moore double load kilns (150 M fbm per charge) 1 - Moore unstacker 1 - Yates A-62 planer 1 - Huot trim saw assembly 1 - Moore stacker 1 - Acme strapping machine 2 - Drott Cruzaire loaders 1 - 980 Caterpillar loader 1 - Super 30B Bucyrus Erie crane 1 - Poclain R-200 hydraulic crane 1 - Hyster forklift 1 - Caterpillar forklift 2 - Service trucks
LIMITING FACTORS FOR OPERATION AND EXPANSION:	Market fluctuations, wood supply

MEADOW LAKE SAWMILL COMPANY
(continued)

ESTIMATED REPLACEMENT COST
OF BUILDINGS, FIXED AND
MOBILE EQUIPMENT:

\$12,843,000

REGION:

Meadow Lake

NORTHERN FOREST OPERATIONS LTD.
(Green Lake Sawmill)

ADDRESS: 550 - First Avenue East
Prince Albert, Saskatchewan
S6V 2A5

or

Box 158
Green Lake, Saskatchewan
S0M 1B0

TELEPHONE: 953-3838 - Prince Albert
832-2077 - Green Lake

MILL LOCATION: Green Lake, Saskatchewan

OWNERS: Government of Saskatchewan, managed by
Saskatchewan Forest Products Corporation

MILL MANAGEMENT: Les Davies, General Manager
Fred Hachey, Comptroller
Ollie Harris, Sawmill Manager

MILL CAPACITY: Sawmill - 50 M fbm/8 hr shift

PRODUCTION 1984-85: Lumber - 6 MM fbm
Pulpwood - 12.0 M m³

PRODUCTS: Dimension lumber: 2 x 4 - 10%
2 x 6 - 20%
2 x 8 - 15%
2 x 10 - 40%

Board lumber: 1 x 4 - 5%
1 x 6 - 5%

Random lengths, rough

Timbers: - 5%

PRODUCTS BY GRADE: Standard and better - 85%
Utility - 10%
Economy - 5%

SPECIES UTILIZED: wS - 90%
jP - 10%

WOOD SUPPLY: Timber permit

AVERAGE LOG HAUL
WOODS TO MILL: 50 km

NORTHERN FOREST OPERATIONS LTD.
(Green Lake Sawmill, continued)

YEAR MILL WAS CONSTRUCTED
OR REBUILT:

1972

AVERAGE EMPLOYMENT
MONTHS OF OPERATION:

WOODLANDS:

Contract - 30 J F M - - - - - N D

MILL: 21 - - - A M J J A S O N -

OFFICE/SALES: 1 J F M A M J J A S O N D

TRANSPORTATION:

INPUTS: Truck

PRODUCTS: Truck

MARKETS:

All rough lumber shipped to planing mill at Meadow Lake for further processing.

SPECIAL SERVICES:

Cuts to customers' specifications. Specializes in timbers, unit strapped and wrapped.

MEMBERSHIPS:

Central Forest Products Association
Forintek Canada Corp.

ENERGY SUPPLY FOR MILL:

Electricity - Saskatchewan Power Corp.

USAGE OF WOOD RESIDUES:

Slabs - firewood
Edgings, sawdust - no use, burned

WOODLANDS EQUIPMENT:

1 - Caterpillar grader
1 - Bombardier muskeg tractor

MILL FACILITIES/EQUIPMENT:

Stationary sawmill
1 - QM 52" circular headsaw
1 - QM edger
1 - Trim saw assembly
1 - Brunette band resaw
1 - Allis Chalmers 545 loader
1 - Allis Chalmers 605 loader
1 - Allis Chalmers 840 loader
1 - Ford tractor lumber carrier

LIMITING FACTORS FOR
OPERATION AND EXPANSION:

Wood supply

ESTIMATED REPLACEMENT COST
OF BUILDINGS, FIXED AND
MOBILE EQUIPMENT:

\$2,000,000

REGION:

Meadow Lake

SASKATCHEWAN FOREST PRODUCTS CORPORATION
(Big River)

ADDRESS: 550 First Avenue East
Prince Albert, Saskatchewan
S6V 2A5

or

Box 189
Big River, Saskatchewan
S0J 0E0

TELEPHONE: 953-3838 - Prince Albert
469-2133 - Big River

TELEX: 074-29121 - Prince Albert
074-29250 - Big River

MILL LOCATION: Big River, Saskatchewan

OWNERS: Government of Saskatchewan, operated by
Saskatchewan Forest Products Corporation, a crown
corporation.

WOODLANDS MANAGEMENT: Dale Vizina, General Superintendent of Woodlands
Albert Moyer, Logging Superintendent

MILL MANAGEMENT: Les Davies, General Manager
Fred Hachey, Comptroller
Ernie Lawrence, Mill Manager
Ken Potts, General Product Foreman
Neil Otte, Personnel/Office Supervisor
Henry Peters, Marketing Manager

MILL CAPACITY: Sawmill - 90 M fbm/8 hr shift
Planing mill - 95 M fbm/8 hr shift

PRODUCTION 1984-85: Lumber - 45.0 MM fbm
Wood chips - 95.2 M m³

PRODUCTS: Dimension lumber: 2 x 4 - 33%
2 x 6 - 36%
2 x 8 - 23%
2 x 10 - 8%

Random lengths, kiln dried, dressed

PRODUCTS BY GRADE: Construction and standard - 87%
Utility - 8%
Economy - 5%

SASKATCHEWAN FOREST PRODUCTS CORPORATION
(Big River, continued)

SPECIES UTILIZED:	wS - 75% jP - 18% bF - 5% bS - 2%
WOOD SUPPLY:	Timber permits - 96% Purchased - 4%
AVERAGE LOG HAUL WOODS TO MILL:	147 km
YEAR MILL WAS CONSTRUCTED OR REBUILT:	1975
AVERAGE EMPLOYMENT MONTHS OF OPERATION:	WOODLANDS: Contract - 150 J F M - - - - - N D Own - 5 J F M A M J J A S O N D MILL: 101 J F M A M J J A S O N D OFFICE/SALES: 9 J F M A M J J A S O N D
TRANSPORTATION:	INPUTS: Truck PRODUCTS: Truck - 60% Rail (CNR) - 40%
MARKETS:	Manitoba - 44% Midwestern USA - 33% Saskatchewan - 13% Eastern Canada - 10%
SPECIAL SERVICES:	Edge printed, graded, unit strapped.
MEMBERSHIPS:	Central Forest Products Association Forintek Canada Corp. Saskatchewan Forestry Association
MILL STAMP:	CFPA #52
TRADEMARK:	SASKFOR
ENERGY SUPPLY FOR MILL:	Electricity - Saskatchewan Power Corp. Natural Gas - Saskatchewan Power Corp.
USAGE OF WOOD RESIDUES:	Slabs, edgings - wood chips Bark, sawdust and shavings - no use, burned
WOODLANDS EQUIPMENT:	None

SASKATCHEWAN FOREST PRODUCTS CORPORATION
(Big River, continued)

MILL FACILITIES/EQUIPMENT: Stationary sawmill - planing mill complex
1 - Cut off saw
1 - 32" ring Brunette debarker
1 - 18" Cambio debarker
1 - Mark III CanCar Chip-N-Saw
1 - Letson Burpee 5' twin band saw
1 - Brunette auto chipper
1 - Multiple trim saw assembly
1 - Fryer - Cruickshank dry kiln
 (180 M fbm/charge)
1 - Yates A-62 planer
1 - Burner
1 - Koehring hydraulic crane
1 - Michigan 165B grapple loader
1 - Caterpillar 966 grapple loader
5 - forklifts

LIMITING FACTORS FOR
OPERATION AND EXPANSION: Wood supply

ESTIMATED REPLACEMENT COST
OF BUILDINGS, FIXED AND
MOBILE EQUIPMENT: \$6,000,000

REGION: Prince Albert

SASKATCHEWAN FOREST PRODUCTS CORPORATION
(Carrot River)

ADDRESS: 550 First Avenue East
Prince Albert, Saskatchewan
S6V 2A5

or

Box 669
Carrot River, Saskatchewan
S0E 0L0

TELEPHONE: 953-3838 - Prince Albert
768-2775 - Carrot River

MILL LOCATION: Carrot River, Saskatchewan

OWNERS: Government of Saskatchewan, operated by
Saskatchewan Forest Products Corporation, a crown
corporation.

WOODLANDS MANAGEMENT: Dale Vizina, General Superintendent
John Daisley, Woods Superintendent
Eugene Rudy, Woods Foreman

MILL MANAGEMENT: Les Davies, General Manager
Fred Hachey, Comptroller
Roland St. Louis, Mill Manager
Henry Peters, Marketing Manager

MILL CAPACITY: Sawmill - 85 M fbm/8 hr shift
Planing mill - 100 M fbm/8 hr shift

PRODUCTION 1984-85: Lumber - 25.1 MM fbm
Wood chips - 47.9 M m³

PRODUCTS: Dimension lumber: 2 x 4 - 14%
2 x 6 - 24%
2 x 8 - 32%
2 x 10 - 30%
Random lengths, kiln dried, dressed

PRODUCTS BY GRADE: Construction and standard - 87%
Utility - 9%
Economy - 4%

SPECIES UTILIZED: wS - 85%
jP - 9%
bS - 5%
bF - 1%

WOOD SUPPLY: Timber permit

SASKATCHEWAN FOREST PRODUCTS CORPORATION
(Carrot River, continued)

AVERAGE LOG HAUL
WOODS TO MILL: 80 km

YEAR MILL WAS CONSTRUCTED
OR REBUILT: 1975

AVERAGE EMPLOYMENT
MONTHS OF OPERATION: WOODLANDS:
Contract - 110 J F M - - - - - N D
Own - 2 J F M A M J J A S O N D
MILL: 51 J F M A M J J A S O N D
OFFICE/SALES: 5 J F M A M J J A S O N D

TRANSPORTATION: INPUTS: Truck
PRODUCTS: Truck - 60%
Rail (CNR) - 40%

MARKETS: Eastern Canada - 75%
Midwestern USA - 20%
Saskatchewan - 5%

SPECIAL SERVICES: Edge printed, graded, unit strapped.
Custom planing for Cumberland House operation.

MEMBERSHIPS: Central Forest Products Association
Forintek Canada Corp.
Saskatchewan Forestry Association

MILL STAMP: CFPA #54

TRADEMARK: SASKFOR

ENERGY SUPPLY FOR MILL: Electricity - Saskatchewan Power Corp.
Natural Gas - Saskatchewan Power Corp.

USAGE OF WOOD RESIDUES: Slabs, edgings - wood chips
Bark, sawdust and shavings - no use, burned

WOODLANDS EQUIPMENT: 1 - Champion grader
1 - Kotmasu crawler
1 - Bombardier
1 - Flat deck semi trailer
2 - 1/2 ton trucks

MILL FACILITIES/EQUIPMENT: Stationary sawmill - planing complex
1 - cut off saw
1 - 30" ring Brunette debarker
1 - Mark III CanCar Chip-N-Canter
1 - Letson Burpee 5' twin band saw
1 - Brunette Auto chipper
1 - Multiple trim saw assembly

SASKATCHEWAN FOREST PRODUCTS CORPORATION
(Carrot River, continued)

MILL FACILITIES/EQUIPMENT:	1 - Sorting deck
(continued)	1 - Edge sorter
	1 - Green chain
	1 - Fryer - Cruickshank dry kiln (190 M fbm/charge)
	1 - Yates A-20 planer
	1 - Single band Yates resaw
	1 - Burner
	1 - Caterpillar 235 crane
	1 - 980 Caterpillar loader
	1 - 1641 Volvo loader
	1 - 920 Caterpillar forklift
	2 - Blue Chip forklifts
	1 - Patrick forklift

LIMITING FACTORS FOR OPERATION AND EXPANSION:	Wood supply
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ESTIMATED REPLACEMENT COST OF BUILDINGS, FIXED AND MOBILE EQUIPMENT:	\$2,500,000
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REGION:	Prince Albert
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SIMPSON TIMBER (SASK.) LTD.

ADDRESS: Box 760
Hudson Bay, Saskatchewan
S0E 0Y0

TELEPHONE: 865-2223

MILL LOCATION: Hudson Bay, Saskatchewan

OWNERS: Simpson Timber
Seattle, Washington
USA

MILL MANAGEMENT: John Walker, Resident Manager
Harry Paylor, Comptroller
Orville Anderson, Sawmill Superintendent
Don Parkman, Woodlands Manager

MILL CAPACITY: Sawmill - 250 M fbm/8 hr shift
Planing mill - 160 M fbm/8 hr shift

PRODUCTION 1984-85: Lumber - 105 MM fbm
Pulpwood - 72.2 M m³
Wood chips - 135 M m³
Plywood peelers - 146.8 M m³

PRODUCTS: Dimension lumber: 2 x 2 - 1%
2 x 3 - 7%
2 x 4 - 77%
2 x 6 - 6%

Board lumber: 1 x 3 - 4%
1 x 4 - 5%
6', 7' and 8' lengths, kiln dried, dressed

PRODUCTS BY GRADE: Stud grade - 90%
Economy - 10%

SPECIES UTILIZED: wS - 70%
bS - 20%
jP - 10%

WOOD SUPPLY: Forest management license agreement - 97%
Purchased - 3%

AVERAGE LOG HAUL
WOODS TO MILL: 100 km

YEAR MILL WAS CONSTRUCTED
OR REBUILT: 1965

SIMPSON TIMBER (SASK.) LTD.
(continued)

AVERAGE EMPLOYMENT
MONTHS OF OPERATION:

WOODLANDS:

Contract -	309	J F M - - J J A S O N D
Own -	14	J F M A M J J A S O N D
MILL:	201	J F M A M J J A S O N D
OFFICE/SALES:	10	J F M A M J J A S O N D

TRANSPORTATION:

INPUTS:	Truck	-	85%
	Rail (CNR)	-	15%
PRODUCTS:	Truck	-	90%
	Rail (CNR)	-	10%

MARKETS:

Midwestern USA	-	80%
Manitoba	-	10%
Saskatchewan	-	10%

SPECIAL SERVICES:

Precision end trimmed, end coated, edge branded,
water repellent treated, unit strapped, packaged.

MEMBERSHIPS:

Canadian Wood Council
Central Forest Products Association
Forintek Canada Corp.
Saskatchewan Chamber of Commerce
Saskatchewan Forestry Association

MILL STAMP:

CFPA #40

TRADEMARK:

Rainkote STUD

ENERGY SUPPLY FOR MILL:

Electricity	-	Saskatchewan Power Corp.
Steam	-	self generated

USAGE OF WOOD RESIDUES:

Slabs, edgings	-	wood chips
Sawdust, shavings, bark	-	energy conversion (hog fuel)
Tops	-	pulpwood

WOODLANDS EQUIPMENT:

- 1 - Champion grader
- 1 - Swamp buggy
- 10 - 1/2 ton trucks

MILL FACILITIES/EQUIPMENT:

- Stationary sawmill - planing complex
- 4 - Bradson debarkers
- 1 - CanCar Mark II Chip-N-Saw
- 1 - CanCar Mark III Chip-N-Saw
- 1 - CanCar V-6 Chip-N-Saw
- 1 - Multiple trim saw assembly
- 3 - Automatic stackers
- 5 - Dry kilns (860 M fbm/charge)
- 2 - Unstackers
- 1 - Newman planer

SIMPSON TIMBER (SASK.) LTD.
(continued)

MILL FACILITIES/EQUIPMENT: 1 - Yates planer
 1 - Multiple trim saw assembly
 1 - 936 Caterpillar loader
 2 - 966 Caterpillar loaders
 1 - Tanquay loader
 1 - John Deere 4-wheel-drive tractor
 5 - Caterpillar forklifts
 2 - Hyster forklifts
 1 - Burner

LIMITING FACTORS FOR
OPERATION AND EXPANSION: Wood supply, market fluctuations

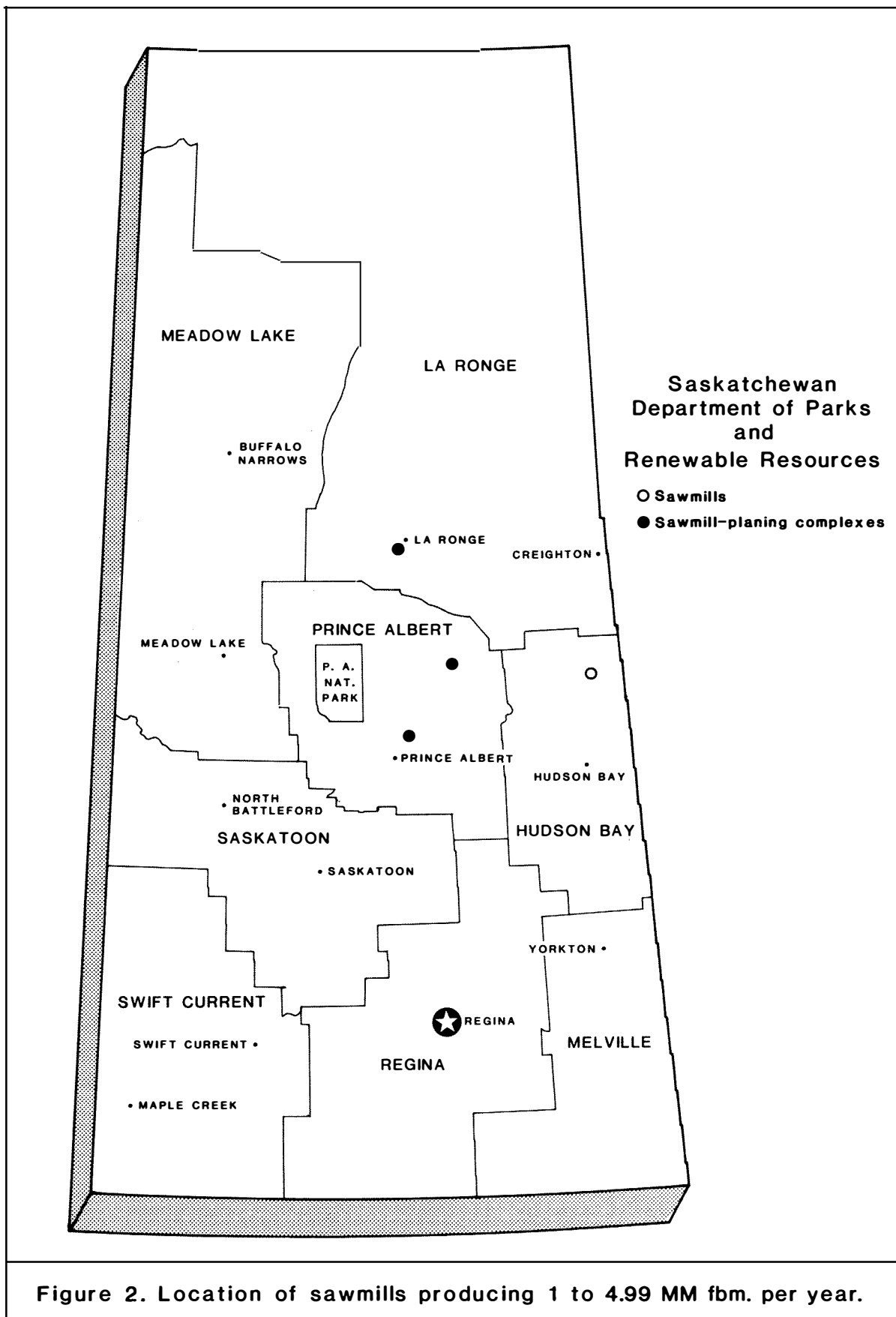
ESTIMATED REPLACEMENT COST
OF BUILDINGS, FIXED AND
MOBILE EQUIPMENT: \$35,000,000

REGION: Hudson Bay

SAWMILL-PLANING COMPLEXES

1 MM TO 4.99 MM FBM

SAWMILL-PLANING COMPLEXES 1 MM TO 4.99 MM FBM



GRAND CENTRAL FARMS
(Cumberland House)

ADDRESS: General Delivery
Mistatim, Saskatchewan
S0E 1B0

TELEPHONE: 888-2060 - Cumberland House
889-4322 - Mistatim

MILL LOCATION: Cumberland House, Saskatchewan

OWNER: Grand Central Farms

MILL MANAGEMENT: Norris Leech, owner

MILL CAPACITY: Sawmill - 30 M fbm/8 hr shift

PRODUCTION 1984-85: Lumber - 2.0 MM fbm

PRODUCTS: Dimension lumber: 2 x 4 - 20%
2 x 6 - 50%
2 x 8 - 10%
2 x 10 - 5%

Board lumber: 1 x 4 - 3%
1 x 6 - 9%
1 x 8 - 3%

Random lengths, 15% rough and 85% dressed

SPECIES UTILIZED: wS

WOOD SUPPLY: Timber permit

AVERAGE LOG HAUL
WOODS TO MILL: 60 km

YEAR MILL WAS CONSTRUCTED
OR REBUILT: 1981

AVERAGE EMPLOYMENT
MONTHS OF OPERATION: WOODLANDS:
Contract - 6 J F M - - - - -
MILL: 14 - F M - - J J A - - - -
OFFICE/SALES: 1 - F M - - J J A - - - -

TRANSPORTATION: INPUTS: Truck
PRODUCTS: Truck

MARKETS: Eastern Canada - 75%
Midwestern USA - 20%
Saskatchewan - 5%
Lumber sold through Saskatchewan Forest Products'
agents.

GRAND CENTRAL FARMS
(Cumberland House, continued)

SPECIAL SERVICES:	Cuts to customers' specifications, unit strapped.
MEMBERSHIPS:	None
ENERGY SUPPLY FOR MILL:	Diesel units
USAGE OF WOOD RESIDUES:	Slabs, edgings - no use, burned Sawdust, shavings - no use, burned
WOODLANDS EQUIPMENT:	1 - C7 Tree Farmer skidder 1 - Western Star diesel truck 1 - LT9000 Ford truck
MILL FACILITIES/EQUIPMENT:	Stationary sawmill 1 - Double arbor headsaw 52" and 48" circular saws 1 - Mainland board edger 1 - 2 saw trimmer 1 - Burner 1 - 4300 Volvo loader
LIMITING FACTORS FOR OPERATION AND EXPANSION:	Wood supply, investment capital
ESTIMATED REPLACEMENT COST OF BUILDINGS, FIXED AND MOBILE EQUIPMENT:	\$280,000
REGION:	Prince Albert

NEWTON LOGGING LTD.

ADDRESS: General Delivery
Caribou Creek, Saskatchewan
S0J 1T0

TELEPHONE: JR3-2002 - radio phone
Narrow Lake channel

MILL LOCATION: Caribou Creek

OWNERS: Garry and Darlene Newton

MILL MANAGEMENT: Garry Newton

MILL CAPACITY: Sawmill - 10 M fbm/8 hr shift
Planing mill - 25 M fbm/8 hr shift

PRODUCTION 1984-85: Lumber - 2.15 MM fbm
Pulpwood - 3.6 M m³

PRODUCTS: Dimension lumber: 2 x 4 - 10%
2 x 6 - 25%
2 x 8 - 15%
2 x 10 - 20%

Board lumber: 1 x 4 - 5%
1 x 6 - 10%
1 x 8 - 5%
Random lengths, 40% rough and 60% dressed

Timbers: 3 x 8 - 5%
3 x 10 - 5%

SPECIES UTILIZED: jP - 56%
wS - 44%

WOOD SUPPLY: Timber permit

AVERAGE LOG HAUL
WOODS TO MILL: 75 km

YEAR MILL WAS CONSTRUCTED
OR REBUILT: 1977

AVERAGE EMPLOYMENT
MONTHS OF OPERATION: WOODLANDS:
Contract - 6 J F M A M J J A S O N D
Own - 3 J F M A M J J A S O N D
MILL: 12 J F M A M J J A S O N D
OFFICE/SALES: 2 J F M A M J J A S O N D

TRANSPORTATION: INPUTS: Truck
PRODUCTS: Truck

NEWTON LOGGING LTD.
(continued)

MARKETS: Saskatchewan - 97%
Local - 3%

SPECIAL SERVICES: Cuts to customers' specifications.
Custom sawing and planing

MEMBERSHIPS: Saskatchewan Council of Independent Forest
Industries

ENERGY SUPPLY FOR MILL: Diesel power units

USAGE OF WOOD RESIDUES: Slabs, edgings - no use, burned
Sawdust, shavings - no use, burned

WOODLANDS EQUIPMENT: 1 - 350 Timberjack skidder
1 - D6C Cat
1 - 544A John Deere Loader
1 - 950 Caterpillar loader
1 - 4300 International truck
1 - Ford Louisville Tractor Trailer
4 - 45' log trailers
1 - 24' low bed

MILL FACILITIES/EQUIPMENT: 1 - Prince Albert #2 Carriage sawmill
48" circular headsaw
1 - Prince Albert 4 saw edger
1 - 38" circular resaw
1 - Coutts planer
1 - 930 Caterpillar loader
1 - 33 Massey loader
1 - Caterpillar diesel power unit
1 - 671 GMC Jimmy power unit

LIMITING FACTORS FOR
OPERATION AND EXPANSION: Wood supply

ESTIMATED REPLACEMENT COST
OF BUILDINGS, FIXED AND
MOBILE EQUIPMENT: \$460,000

REGION: Prince Albert

NORTHERN FOREST OPERATIONS LTD.
(La Ronge Sawmill)

ADDRESS: 550 First Avenue East
Prince Albert, Saskatchewan
S6V 2A5

or

La Ronge Sawmill
La Ronge, Saskatchewan
S0J 1L0

TELEPHONE: 953-3838 - Prince Albert
425-2239 - La Ronge

MILL LOCATION: La Ronge, Saskatchewan

OWNERS: Government of Saskatchewan, managed by
Saskatchewan Forest Products Corporation

MILL MANAGEMENT: Les Davies, General Manager
Fred Hachey, Comptroller
Ray Clarke, Sawmill Manager

WOODLANDS MANAGEMENT: Ray Clarke

MILL CAPACITY: Sawmill - 20 M fbm/8 hr shift
Planing mill - 60 M fbm/8 hr shift

PRODUCTION 1984-85: Lumber - 1.5 MM fbm

PRODUCTS:

Dimension lumber:	2 x 4	- 25%
	2 x 6	- 40%
	2 x 8	- 10%
	2 x 10	- 18%
Board lumber:	1 x 4	- 2%
	1 x 6	- 5%
Random lengths, dressed		

PRODUCTS BY GRADE:

Studs:	standard and better	- 85%
	utility	- 10%
	economy	- 5%
Dimension:	Nos. 2 & 3	- 65%
	construction	- 20%
	utility	- 10%
	economy	- 5%

SPECIES UTILIZED: wS

WOOD SUPPLY: Timber permit

NORTHERN FOREST OPERATIONS LTD.
(La Ronge Sawmill, continued)

AVERAGE LOG HAUL WOODS TO MILL:	80 km
YEAR MILL WAS CONSTRUCTED OR REBUILT:	1975
AVERAGE EMPLOYMENT MONTHS OF OPERATION:	WOODLANDS: Contract - 3 J F M A M J J A S O N D MILL: 10 - F M A M J J A S O N - OFFICE/SALES: 1 - F M A M J J A S O N -
TRANSPORTATION:	INPUTS: Truck PRODUCTS: Truck
MARKETS:	Manitoba - 45% Midwestern USA - 30% Saskatchewan - 15% Eastern Canada - 10%
SPECIAL SERVICES:	Cuts to customers' specifications, specialize in timbers, unit strapped.
MEMBERSHIPS:	Central Forest Products Association Forintek Canada Corp.
ENERGY SUPPLY FOR MILL:	Electricity - Saskatchewan Power Corp.
USAGE OF WOOD RESIDUES:	Slabs, edgings - no use, burned Sawdust, shavings - no use, burned
WOODLANDS EQUIPMENT:	None
MILL FACILITIES/EQUIPMENT:	Stationary sawmill - planing complex 1 - Coutts 48" circular headsaw 1 - Edger 1 - Trim saw assembly 1 - Newman 512 planer 1 - Allis Chalmers 840 loader 1 - Volvo 846 loader
LIMITING FACTORS FOR OPERATION AND EXPANSION:	Market fluctuations, wood supply
ESTIMATED REPLACEMENT COST OF BUILDINGS, FIXED AND MOBILE EQUIPMENT:	\$100,000
REGION:	La Ronge

R & T TRUCKING LTD.

ADDRESS: Box 1597
Prince Albert, Saskatchewan
S6V 5T2

TELEPHONE: 764-5063

MILL LOCATION: 25 km northeast of Prince Albert

OWNER: Harry Romanchuk

MILL MANAGEMENT: Harry Romanchuk

MILL CAPACITY: Sawmill - 12 M fbm/8 hr shift

PRODUCTION 1984-85: Lumber - 1.05 MM fbm
Pulpwood - 12.0 M m³

PRODUCTS: Dimension lumber: 2 x 6 - 10%
2 x 8 - 8%
2 x 10 - 2%
Random lengths, rough
Railway ties - 28%
Telephone poles - 43%
2nd cut slabs - 9%

SPECIES UTILIZED: jP - 90%
wS - 10%

WOOD SUPPLY: Timber permit

AVERAGE LOG HAUL
WOODS TO MILL: 125 km

YEAR MILL WAS CONSTRUCTED
OR REBUILT: 1978

AVERAGE EMPLOYMENT
MONTHS OF OPERATION: WOODLANDS: 7 J F M A M J J A S O N D
MILL/
OFFICE/SALES: 8 J F M A M - - - - - D

TRANSPORTATION: INPUTS: Truck
PRODUCTS: Truck

MARKETS: Local - 43%
Midwestern USA - 29%
Alberta - 28%

SPECIAL SERVICES: Cuts to customers' specifications.

R & T TRUCKING LTD.
(continued)

MEMBERSHIPS:	Saskatchewan Council of Independent Forest Industries
ENERGY SUPPLY FOR MILL:	Diesel power unit
USAGE OF WOOD RESIDUES:	No use, burned
WOODLANDS EQUIPMENT:	1 - International C8 Skidder 1 - Komatsu 85 crawler 1 - Volvo 1240 loader 1 - Champion grader 2 - Logging trucks
MILL FACILITIES/EQUIPMENT:	1 - #2 Prince Albert portable sawmill 48" circular headsaw 1 - edger
LIMITING FACTORS FOR OPERATION AND EXPANSION:	Wood supply
ESTIMATED REPLACEMENT COST OF BUILDINGS, FIXED AND MOBILE EQUIPMENT:	\$325,000
REGION:	Prince Albert

SAWMILL-PLANING COMPLEXES
100 M TO 999 M FBM

SAWMILL-PLANING COMPLEXES 100 M TO 999 M FBM

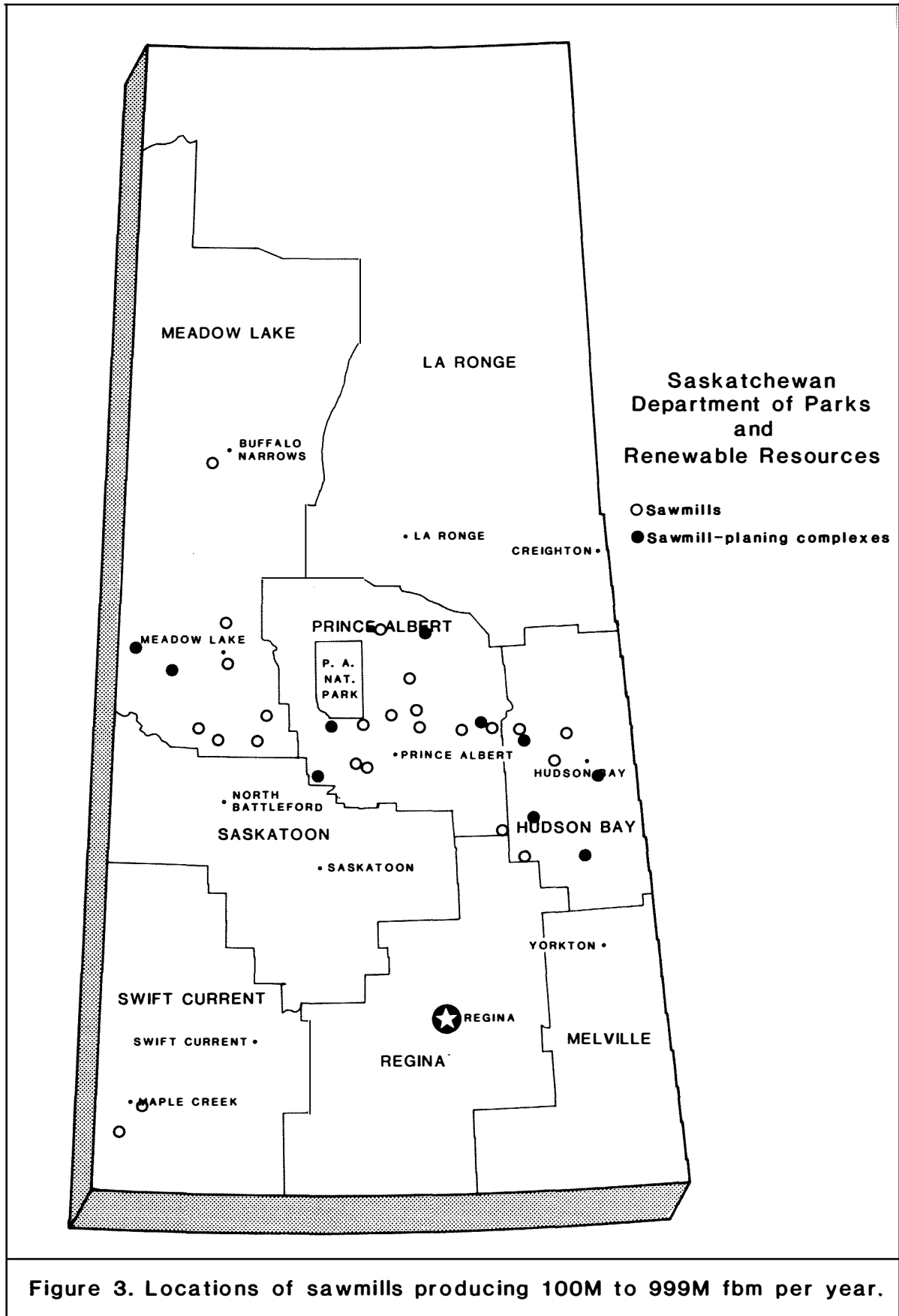


Figure 3. Locations of sawmills producing 100M to 999M fbm per year.

Name	Address and Telephone	Production 1984-85 (M fbm)	Wood Supply	Facilities	Av. Log haul woods to mill (km)	Employment (person years)	Products and services CFPA No.	Markets and Membership
AGRO & FOREST PRODUCTS (Hendren, James)	Box 102 Kelvington, Sask. S0A 1W0 327-4875	215	Purchased -70% Timber permit-30% wS - 74% tA - 26%	Portable sawmill 48" or 52" circular headsaw Edger	80	3.5	Dimension 2 x 4 - 12% 2 x 6 - 56% 2 x 8 - 9% 2 x 10 - 4% Boards - 14% Timbers - 5% <u>Services</u> Custom sawing Cuts to customers' specifications. Lumber sorted by quality.	Sask. - 60% Local - 40% <u>Member of</u> SCIFI
L.V. COLVIN & SON LTD.	Box 177 Carrot River, Sask. S0E 0L0 768-3229	600	Timber permit wS - 80% jP - 20%	Stationary sawmill 48" circular headsaw Edger 2 - 2-saw trimmers Planer	38	1.7	Dimension 2 x 4 - 24% 2 x 6 - 25% 2 x 8 - 23% 2 x 10 - 22% Boards - 6% <u>Grades</u> Standard & Better-80% Economy -20% <u>Services</u> Lumber graded, end painted, unit strapped CFPA #48	Sask. - 75% Man. - 15% E. Canada - 5% Local - 5% <u>Member of</u> SCIFI Forintek Canada Corp.

Name	Address and Telephone	Production 1984-85 (M fbm)	Wood Supply	Facilities	Av. Log haul woods to mill (km)	Employment (person years)	Products and services CFPA No.	Markets and Membership
FARBER, John	Box 727 Porcupine Plain, Sask. S0E 1H0 278-2415	580 310 m ³ firewood	Timber permit wS	Stationary sawmill 48" circular headsaw Edger Planer	16	2.5	Dimension - 2 x 4 - 15% 2 x 6 - 50% 2 x 8 - 14% 2 x 10 - 11% Boards - 10% <u>Services</u> Custom sawing and planing	Local - 70% Sask. - 30% <u>Member of</u> SCIFI
H.A.W. Co. (Jakubowski, William)	Box 148 Endeavour, Sask. S0A 0W0 547-5490	190	Timber permit wS - 91% tA - 9%	Portable sawmill 48" circular headsaw Edger Planer	33	0.5	Dimension 2 x 4 - 15% 2 x 6 - 34% 2 x 8 - 37% 2 x 10 - 14% <u>Services</u> Custom sawing and planing	Local
MATTON, Lorry	Box 816 Hudson Bay, Sask. S0E 0Y0 (no phone)	180	Timber permit wS - 67% tA - 33%	Portable sawmill 48" circular headsaw Edger 2-saw trimmer Planer	32	1.2	Dimension 2 x 4 - 13% 2 x 6 - 44% 2 x 8 - 17% 2 x 10 - 7% Boards 1 x 4 - 4% 1 x 6 - 5% 1 x 8 - 7% Timbers 4 x 6 - 3% <u>Services</u> Cuts to customers' specifications Custom sawing and planing	Local

Name	Address and Telephone	Production 1984-85 (M fbm)	Wood Supply	Facilities	Av. Log haul woods to mill (km)	Employment (person years)	Products and services CFPA No.	Markets and Membership
R.L. SAUDER LOGGING LTD.	Box 525 Carrot River, Sask. S0E 0L0 768-3609	500	Timber permit wS	Stationary sawmill 52" circular headsaw Board edger 1 - 5-saw trimmer 1 - 2-saw trimmer	8	3.0	Dimension 2 x 4 - 13% 2 x 6 - 25% 2 x 8 - 25% 2 x 10 - 25% Boards - 12% <u>Services</u> Custom sawing	Sask. - 80% Local - 10% Man. - 10% <u>Member of</u> SCIFI SFA
WIENS, Henry	Box 148 Carrot River, Sask. S0E 0L0 768-2911	100	Timber permit gAs	Stationary sawmill 48" circular headsaw Edger 2-saw trimmer	65	1.0	Dimension 2 x 4 - 7% 2 x 6 - 12% 2 x 8 - 6% Boards 1 x 4 - 20% 1 x 6 - 37% 1 x 8 - 18% <u>Services</u> Custom sawing hardwood lumber	Man. - 90% Local - 10% <u>Member of</u> SCIFI
ZSLNKA, John	General Delivery Prairie River, Sask. S0E 1J0 889-4236	400	Timber permit wS - 95% tA - 5%	Portable sawmill 42" double arbor circular headsaw Edger	0.5	0.8	Dimension 2 x 4 - 15% 2 x 6 - 30% 2 x 8 - 10% 2 x 10 - 15% Boards - 25% Timbers - 5% <u>Services</u> CUSTOM SAWING ONLY	Local <u>Member of</u> SCIFI

[illegible]

Name	Address and Telephone	Production 1984-85 (M fbm)	Wood Supply	Facilities	Av. Log haul woods to mill (km)	Employment (person years)	Products and services CFPA No.	Markets and Membership
MARTEN, Frank	Box 118 Leoville, Sask. S0J 1N0 984-2100	225	Timber permit-79% Private -21% wS - 45% jP - 45% tA - 10%	Portable sawmill 46" circular headsaw Edger	0.5	0.2	Dimension - 85% Boards - 15% <u>Services</u> Custom sawing	Local - 90% Sask. - 10%
MORGENSTERN, Allan	Box 41 Loon Lake, Sask. S0M 1L0 837-4513	232	Timber permit wS - 100%	Portable sawmill 48" circular headsaw Edger 2 planers	0.5	1.0	Dimension 2 x 4 - 10% 2 x 6 - 21% 2 x 8 - 21% 2 x 10 - 20% Boards - 24% Timbers - 4% <u>Services</u> CUSTOM SAWING AND PLANING ONLY. Cuts to customers' specifications	Local - 52% Sask. - 48%
NEUFELD, Jim	Box 41 Dorintosh, Sask. S0M 0T0 236-4664	250	Timber permit-80% Private -20% wS - 50% jP - 50%	Portable sawmill 50" circular headsaw Edger	0.5	0.8	Dimension - 75% Boards - 20% Timber - 5% <u>Services</u> Custom sawing Cuts to customers' specifications	Local

Name	Address and Telephone	Production 1984-85 (M fbm)	Wood Supply	Facilities	Av. Log haul woods to mill (km)	Employment (person years)	Products and services CFPA No.	Markets and Membership
BARTON, Ross	Box 94 Macdowall, Sask. S0K 2S0 764-7942	124	Timber permit jP - 75% wS - 25%	Stationary sawmill 42" circular headsaw	32	0.8	Dimension - 17% Boards - 3% Ties - 71% Building Logs - 9% <u>Services</u> Sales agent for other tie producers	Alta. - 70% Local - 30%
CARLSON, Carl	Box 162 Archerwill, Sask. S0E 0B0 323-4905	100	Private wS - 45% tA - 35% wB - 20%	Portable sawmill 48" circular headsaw	0.5	1.3	Dimension 2 x 4 - 9% 2 x 6 - 37% 2 x 8 - 27% 2 x 10 - 4% Boards 1 x 4 - 4% 1 x 6 - 7% 1 x 8 - 12% <u>Services</u> Custom sawing Unit strapped	Local - 80% W. USA - 20%
DAVIS LOGGING (Davis, Terry)	Box 57 Choiceland, Sask. S0J 0M0 428-2782	100	Private jP - 80% tA - 10% wS - 10%	Portable sawmill 48" circular headsaw	0.5	2.0	Dimension - 54% Boards - 10% Ties - 36% <u>Services</u> CUSTOM SAWING ONLY Cuts to customers' specifications	Local

Name	Address and Telephone	Production 1984-85 (M fbm)	Wood Supply	Facilities	Av. Log haul woods to mill (km)	Employment (person years)	Products and services CFPA No.	Markets and Membership
R. HERZOG & SONS LUMBER (Herzog, Bob)	General Delivery Mayview, Sask. S0J 1S0 747-3691	180	Timber permit wS - 90% jP - 10%	Stationary sawmill 48" circular headsaw Edger Trim saw Planer	130	2.2	Dimension 2 x 4 - 20% 2 x 6 - 30% 2 x 8 - 15% 2 x 10 - 15% Boards 1 x 4 - 5% 1 x 6 - 10% 1 x 8 - 5%	Local <u>Member of</u> SCIFI
LENNOX, Stan	General Delivery Tweedsmuir, Sask. S0J 2V0 982-4906	160	Purchased-95% Private - 5% wS - 90% jP - 5% tA - 5%	Stationary sawmill 48" circular headsaw	100	0.5	Dimension 2 x 2 - 9% 2 x 4 - 18% 2 x 6 - 30% 2 x 8 - 14% 2 x 10 - 18% Boards - 5% Timbers - 6% <u>Services</u> Custom sawing	Local
LORENSEN, Melvin	Box 133 Maddowall, Sask. S0K 2S0 764-7976	150 2400 m ³ pulpwood	Timber permit jP	Portable sawmill 42" circular headsaw	40	1.5	Ties - 97% 2nd cut slabs - 3%	Alta. - 95% Sask. - 5%

Name	Address and Telephone	Production 1984-85 (M fbm)	Wood Supply	Facilities	Av. Log haul woods to mill (km)	Employment (person years)	Products and services CFPA No.	Markets and Membership
NORTHERN FOREST OPERATIONS LTD. (Weyakwin Sawmill)	550 First Avenue East Prince Albert, Sask. S6V 2A5 or Weyakwin, Sask. S0J 1W0 953-3858 Prince Albert 663-5840 Weyakwin	806	Timber permit-80% Purchased -20% wS - 50% tA - 50%	Stationary sawmill complex 48" circular headsaw Edger	125	5.7	Dimension 2 x 4 - 22% 2 x 6 - 65% 2 x 8 - 8% Boards 1 x 4 - 3% 1 x 6 - 2% <u>Services</u> Cuts to customers' specifications	Sask. <u>Member of</u> CFPA Forintek Canada Corp.
PEAKE, Ernest	Box 417 Leask, Sask. S0J 1M0 466-4536	169	Private wS - 95% tA - 5%	Portable sawmill 48" circular headsaw Planer	0.5	0.5	Dimension 2 x 4 - 10% 2 x 6 - 75% 2 x 8 - 10% Boards - 5% <u>Services</u> CUSTOM SAWING ONLY	Local
PROVINCIAL CORRECTIONAL CAMP (White Gull Camp)	Box 220 Smeaton, Sask. S0J 2J0 426-2191	250 1685 m ³ pulpwood	Timber permit wS - 90% jP - 10%	Stationary sawmill 48" circular headsaw Edger Trim saw	5	9.5	Dimension 2 x 4 - 20% 2 x 6 - 30% 2 x 8 - 20% 2 x 10 - 10% Boards - 20%	Local
RIEMER CONTRACTING LTD. (Riemer, Ollie)	Box 187 White Fox, Sask. S0J 3B0 276-2018	130	Timber permit wS	Stationary sawmill 48" circular headsaw Edger Trim saw Planer Lath mill	85	1.1	Dimension 2 x 4 - 30% 2 x 6 - 35% 2 x 8 - 13% 2 x 10 - 10% Boards - 10% Timbers - 2%	Local - 80% Sask. - 20%

Name	Address and Telephone	Produc- tion 1984-85 (M fbm)	Wood Supply	Facilities	Av. Log haul woods to mill (km)	Employment (person years)	Products and services CFPA No.	Markets and Membership
RIEMER, William	Box 146 White Fox, Sask. S0J 3B0 276-2447	262	Timber permit jP - 70% wS - 20% tA - 10%	Portable sawmill 46" circular headsaw Edger Planer	0.5	3.9	Dimension 2 x 4 - 21% 2 x 6 - 22% 2 x 10 - 9% Boards - 34% Ties - 14% <u>Services</u> Cuts to customers' specifications	Local - 65% Sask. - 20% Alta. - 15% <u>Member of</u> SCIFI
ROY, George	Box 169 Paddockwood, Sask. S0J 1Z0 989-4523	360 360 m ³ pulpwood	Timber permit-85% Private -15% wS - 90% jP - 10%	Portable sawmill 48" circular headsaw	88	2.5	Dimension 2 x 6 - 75% 2 x 8 - 10% 2 x 10 - 10% Timbers - 5% <u>Services</u> Custom sawing Cuts to customers' specification	Sask. - 95% Local - 5%
SCOTT, Dennis and WILMOT, Gordon	Box 44 Garrick, Sask. S0J 0Z0 276-2368	315	Private wS - 90% jP - 10%	Portable sawmill 48" circular headsaw Trim saw Edger	27	4.0	Dimension 2 x 4 - 7% 2 x 6 - 25% 2 x 8 - 23% 2 x 10 - 15% Boards - 25% Ties - 5% <u>Services</u> Custom sawing	Sask. - 52% Local - 34% Man. - 14%

Name	Address and Telephone	Production 1984-85 (M fbm)	Wood Supply	Facilities	Av. Log haul woods to mill (km)	Employment (person years)	Products and services CFPA No.	Markets and Membership
SLONSKI, Adam	R.R. #4 Prince Albert, Sask. S6V 5R2 929-4865	150	Timber permit wS - 90% jP - 10%	Portable sawmill 48" circular headsaw Edger	0.5	1.0	Dimension - 80% Boards - 20%	Sask.
(All estimates, no information supplied)								
VODNOSKI, Ron	Box 274 Choiceland, Sask. S0J 0M0	300 722 m ³ pulpwood	Timber permit wS - 60% tA - 40%	Portable sawmill 48" or 50" circular headsaw Edger	0.5	2.9	Dimension 2 x 4 - 5% 2 x 6 - 23% 2 x 8 - 27% Boards 1 x 6 - 35% 1 x 8 - 10% <u>Services</u> Custom sawing	Sask. <u>Member of</u> SCIFI

Name	Address and Telephone	Production 1984-85 (M fbm)	Wood Supply	Facilities	Av. Log haul woods to mill (km)	Employment (person years)	Products and services CFPA No.	Markets and Membership
LESLIE SAWMILL (James Leslie)	Box 867 Maple Creek, Sask. S0N 1N0 662-3446	235	Purchased -43% Private -34% Timber permit-23% 1P - 66% wS - 34%	Portable sawmill 48" circular headsaw	12	2.5	Dimension 2 x 4 - 5% 2 x 6 - 21% 2 x 8 - 19% 2 x 10 - 5% Boards 1 x 4 - 4% 1 x 6 - 3% 1 x 8 - 3% Timbers - 40%	Local - 60% Sask. - 40%
RY-MAR WOOD PRODUCTS LTD. (Richard Zapf)	Box 1629 Maple Creek, Sask. S0N 1N0 662-4152	150	Timber permit 1P - 90% wS - 10%	Portable sawmill 48" circular headsaw Edger	0.5	3.7	Dimension 2 x 4 - 6% 2 x 6 - 24% 2 x 8 - 20% 2 x 10 - 10% Boards - 15% Bull rails - 25%	Local

SAWMILL-PLANING COMPLEXES
LESS THAN 100 M FBM

SAWMILL-PLANING COMPLEXES LESS THAN 100 M FBM

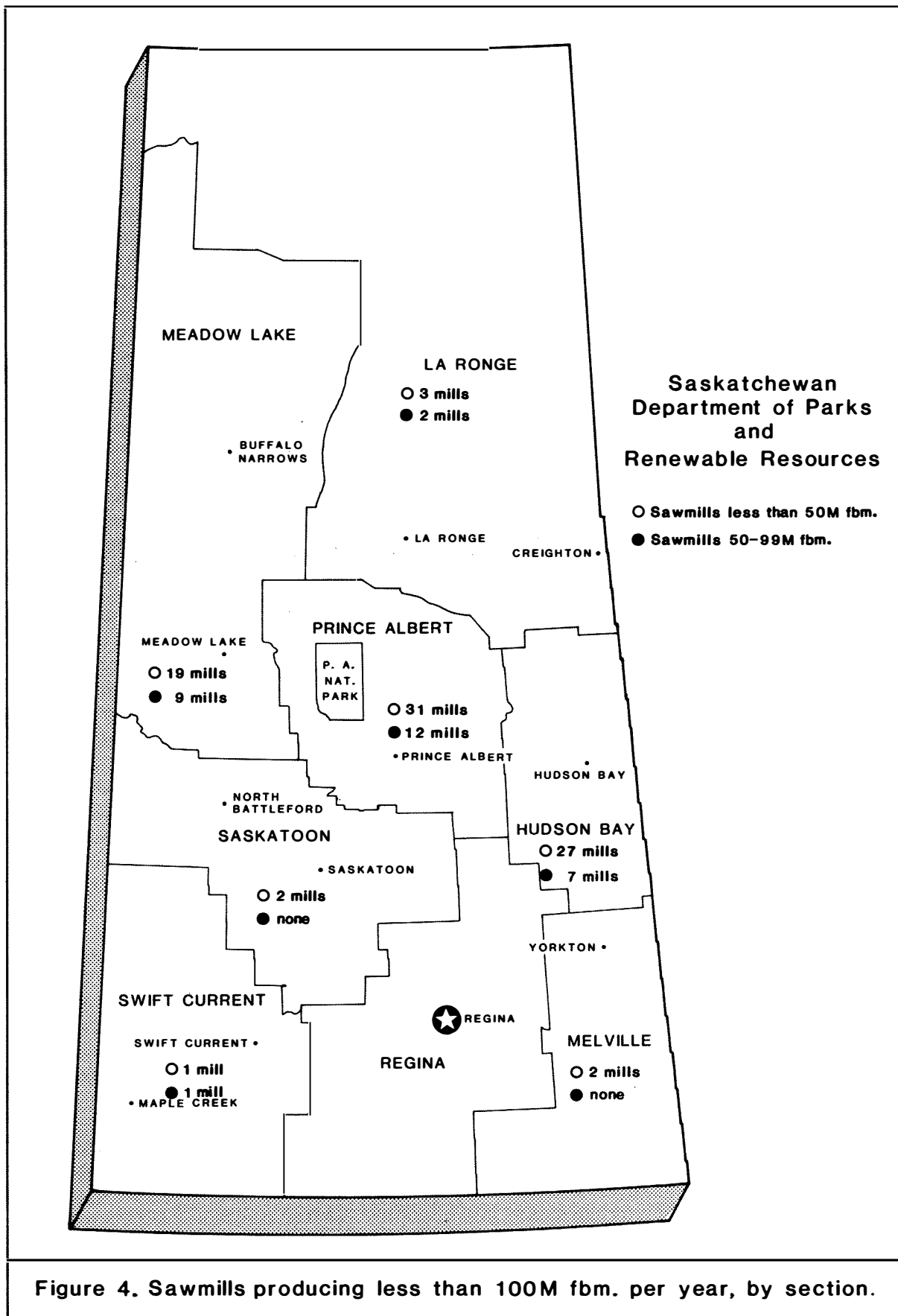


Table 4.

Sawmills Producing Less than 100 M fbm

Saskatchewan Forest Regions	Number of Firms	Production in M fbm
Hudson Bay	34	937
La Ronge	5	149
Meadow Lake	28	1087
Melville	2	51
Prince Albert	43	1432
Regina	-	-
Saskatoon	2	45
Swift Current	2	144
Total	116	3845

Forest Region: Hudson Bay

Name	Address	Production	
		50 M fbm to 99 M fbm	Less than 50 M fbm
Baranosky, Joe	Box 411, Porcupine Plain, Sask. S0E 1H0		X
Billeter, Lyle	Box 162, Weekes, Sask. S0E 1V0		X
Bobyk, Eugene	Box 93, Pelly, Sask. S0A 2Z0		X
Campbell, Orville	Box 155, Kelvington, Sask. S0A 1W0		X
Dahl, Ernest	Box 488, Kelvington, Sask. S0A 1W0		X
Douglas, Robert	Box 655, Porcupine Plain, Sask. S0E 1H0		X
Drummond, Alvin	Box 883, Kelvington, Sask. S0A 1W0		X
Fittes, James	Box 226, Porcupine Plain, Sask. S0E 1H0		X
Forbes, Donald	Porcupine Plain, Sask. S0E 1H0		X
Galacz, Andy	Box 113, Carragana, Sask. S0E 0K0		X
German, Peter	Box 68, Endeavour, Sask. S0A 0W0		X
Grant, Clarence	Box 1003, Hudson Bay, Sask. S0E 0Y0	X	
Halushka, Art	RR#1, Arran, Sask. S0A 0B0	X	
Hammerstrom, Curtis	Box 496, Preeceville, Sask. S0A 3B0		X
Hanson, Larry	Box 85, Okla, Sask. S0A 2X0	X	
Holness, Rod	RR#1, Box 1, Swan River, Man. R01 1Z0		X
Homenuk, Wayne	Box 184, Arran, Sask. S0A 0B0		X
Johnson, Leven	Box 156, Kelvington, Sask. S0A 1W0		X
Kryzanowski, Mike	Box 92, Porcupine Plain, Sask. S0E 1H0	X	
Kwasney, Carl	Box 424, Porcupine Plain, Sask. S0E 1H0		X
Kwasney, Steve	Box 653, Porcupine Plain, Sask. S0E 1H0		X

HUDSON BAY REGION

Forest Region: Hudson Bay

Name	Address	Production	
		50 M fbm to 99 M fbm	Less than 50 M fbm
Marshall, John	Box 238, Hudson Bay, Sask. S0E 0Y0	X	
Messenger, Sherol	Endeavour, Sask. S0A 0W0		X
Raabel, Herman	Box 102, Pelly, Sask. S0A 2Z0		X
Rahn, Andy	Box 61, Danbury, Sask. S0A 0P0		X
Renneberg, Walter	Box 93, Chelan, Sask. S0E 0N0		X
Robertson, Harold	Box 403, Kelvington, Sask. S0A 1W0		X
Smith, Clifford	Box 2, Carragana, Sask. S0E 0K0		X
Thompson, Melvin	Box 26, Mistatim, Sask. S0E 1B0	X	
Toovey, Robert	Box 662, Kelvington, Sask. S0A 1W0		X
Wagner, Herman	Box 224, Lintlaw, Sask. S0A 2H0		X
Weldon, Lawrence	Box 213, Arborfield, Sask. S0E 0A0	X	
Wiens, Art	Weekes, Sask. S0E 1V0		X
Zarowny, Adolph	Box 296, Pelly, Sask. S0A 2Z0		X

HUDSON BAY REGION

Forest Region: La Ronge

Name	Address	Production	
		50 M fbm to 99 M fbm	Less than 50 M fbm
Anderson, Bruce	Box 503, Naicam, Sask. S0K 2Z0		X
Christianson, Dennis	Box 44, Denare Beach, Sask. S0P 0B0	X	
Durama Enterprises	Box 494, La Ronge, Sask. S0J 1L0		X
Lafond, Norman	Box 7, Debden, Sask. S0J 0S0	X	
Sportsman Lodge Ltd.	Box 180, La Ronge, Sask. S0J 1L0		X

LA RONGE REGION

Forest Region: Meadow Lake

Name	Address	Production	
		50 M fbm to 99 M fbm	Less than 50 M fbm
Bundshuh, Herman	Box 1534, Meadow Lake, Sask. SOM 1V0		X
Butler, Steve	Box 148, Loon Lake, Sask. SOM 1L0		X
Crossland, Leo	Box 284, Leoville, Sask. SOJ 1N0	X	
Dougan, William	Chitek Lake, Sask. SOJ 0L0		X
Egeland, Noble	Box 13, Medstead, Sask. SOM 1W0		X
Frolick, Bill	Pierceland, Sask. SOM 2K0		X
Hanson, Orle	Box 95, Dorintosh, Sask. SOM 0T0		X
Heidel Bros.	RR#1, North Battleford, Sask. S9A 2X3	X	
Henri, Rene	Box 241, Leoville, Sask. SOJ 1N0	X	
H & M Logging	Box 1267, Meadow Lake, Sask. SOM 1V0		X
Kaplar, Gary	Box 103, Livelong, Sask. SOM 1J0		X
Latimer, Archie	Box 70, Meadstead, Sask. SOM 1W0	X	
McDaid, James	Box 1, Site 5, Leoville, Sask. SOJ 1N0		X
McGowan, Douglas	Box 250, St. Walburg, Sask. SOM 2T0		X
McRae, Tom	Loon Lake, Sask. SOM 1L0		X
Michel, Wilfred	Box 2306, Meadow Lake, Sask. SOM 1V0		X
Millar, Alex	RR#1, Spiritwood, Sask. SOJ 2M0	X	
Millar, Alvin	Box 801 Spiritwood, Sask. SOJ 2M0	X	
Millard, Vern	Box 133, Livelong, Sask. SOM 1J0	X	
Moellman, Roy	Box 301, Loon Lake, Sask. SOM 1L0	X	
Morris, Roger	Box 58, Frenchman Butte, Sask. SOM 0W0		X

MEADOW LAKE REGION

Forest Region: Meadow Lake

Name	Address	Production	
		50 M fbm to 99 M fbm	Less than 50 M fbm
Muranetz, Bud	Box 153, Livelong, Sask. S0M 1J0		X
Noeth Bros.	Box 273, Paradise Hill, Sask. S0M 2G0	X	
Oberhofer, Rudy	Box 1, St. Walburg, Sask. S0M 2T0		X
Orange, Henry	Medstead, Sask. S0M 1W0		X
Sergeen, John	Box 15, Goodsoil, Sask. S0M 1A0		X
Studer, Marvin	Box 24, Loon Lake, Sask. S0M 1L0		X
Zacharias, Jacob	Rapid View, Sask. S0M 2M0		X

MEADOW LAKE REGION

Forest Region: Melville

Name	Address	Production	
		50 M fbm to 99 M fbm	Less than 50 M fbm
Chernoff, Sam	Box 1326, Kamsack, Sask. S0A 1S0		X
Vidomski, Dennis	Box 964, Kamsack, Sask. S0A 1S0		X

Forest Region: Prince Albert

Name	Address	Production	
		50 M fbm to 99 M fbm	Less than 50 M fbm
Abramyk, Walter	RR#1, Prince Albert, Sask. S6V 5P8		X
Andres Bros.	Shell Lake, Sask. S0J 2G0		X
Aspvik, Helmer	Box 117, Paddockwood, Sask. S0J 1Z0	X	
Bannister, Cecil	Box 209, White Fox, Sask. S0J 3B0		X
Baranteski, Raymond	White Fox, Sask. S0J 3B0	X	
Beecher, Floyd	Box 11, Kinistino, Sask. S0J 1H0		X
Chamberland, Bruno	Box 673, Watson, Sask. S0K 4V0		X
Chokan, Andrew	Box 108, Gronlid, Sask. S0E 0W0		X
Cooper Bros.	Box 177, Gronlid, Sask. S0E 0W0	X	
Craven, Wayne & Vickaryous, Lorne	Box 1348, Nipawin, Sask. S0E 1E0		X
Elliott, Bill	Box 84, Paddockwood, Sask. S0J 1Z0		X
Fitzsimmons, Robert	Box 2393, Melfort, Sask. S0E 1A0		X
Fox, Wayne	White Fox, Sask. S0J 3B0	X	
Halland, David	RR#1, Box 26, Love, Sask. S0J 1P0	X	
Haugerud, Lloyd	Brockington, Sask. S0E 0G0		X
Henderson, Del	Candle Lake, Sask. S0J 3E0	X	
Hewison, Lloyd	RR#3, Prince Albert, Sask. S6V 5R1		X
James Smith Indian Band	Box 2019, Melfort, Sask. S0E 1A0	X	
Johnson, Lorne	Box 2181, Melfort, Sask. S0E 1A0		X
Klimek, Adam	RR#1, Prince Albert, Sask. S6V 5P8		X

PRINCE ALBERT REGION

Forest Region: Prince Albert

Name	Address	Production	
		50 M fbm to 99 M fbm	Less than 50 M fbm
Klischuk, Adam	RR#1, Prince Albert, Sask. S6V 5P8		X
Lamontagne, Emile	Box 261, Shell Lake., Sask. S0J 2G0		X
Langford, George	Box 24, Spruce Home, Sask., S0J 2N0		X
Lapointe, Grant	Box 140, MacDowall, Sask. S0K 2S0	X	
Lorensen, Noel	Box 59, MacDowell, Sask. S0K 2S0	X	
Meyers, Hugh	Box 28, Big River, Sask. S0J 0E0		X
Molzan, Alfred	Stump Lake, Sask. S0J 2S0		X
Morash, Doug	Box 651, Prince Albert, Sask. S6V 5S2		X
Neufeld, Edwin	Box 166, Codette, Sask. S0E 0P0	X	
Neufeld, Martin	Box 46, Codette, Sask. S0E 0P0	X	
Newton, Don	Box 1539, Nipawin, Sask. S0E 1E0		X
Nowlin, Lyle	Box 314, White Fox, Sask. S0J 3B0		X
Olekstuk, Julian	RR#4, Prince Albert, Sask. S6V 5R2	X	
Pochipinski, Marvin	Carrot River, Sask. S0E 0L0		X
Reimer, Gordon	Stump Lake, Sask. S0J 2S0		X
Rudolph, Jack	Box 321, Shellbrook, Sask. S0J 2E0		X
Shymanski, Dennis	Box 132, Smeaton, Sask. S0J 2J0		X
Shynkaruk, John	Box 206, Shell Lake, Sask. S0J 2G0		X
Stieb, John	Box 278, Leask, Sask. S0J 1M0		X

PRINCE ALBERT REGION

Forest Region: Prince Albert

Name	Address	Production	
		50 M fbm to 99 M fbm	Less than 50 M fbm
Tegstrom, Ken	Box 3517, Melfort, Sask. S0E 1A0		X
Toews, Doug	Box 431, Melfort, Sask. S0E 1A0		X
Vickaryous, Frank	Box 575, Nipawin, Sask. S0E 1E0		X
Windels, Henry	Box 419, Duck Lake, Sask. S0K 1J0		X

PRINCE ALBERT REGION

Forest Region: Saskatoon

Name	Address	Production	
		50 M fbm to 99 M fbm	Less than 50 M fbm
Heaver, Norman	RR#1, Battleford, Sask. SOM 0E0		X
Striga, Fred	Box 147, Mayfair, Sask. SOM 1S0		X

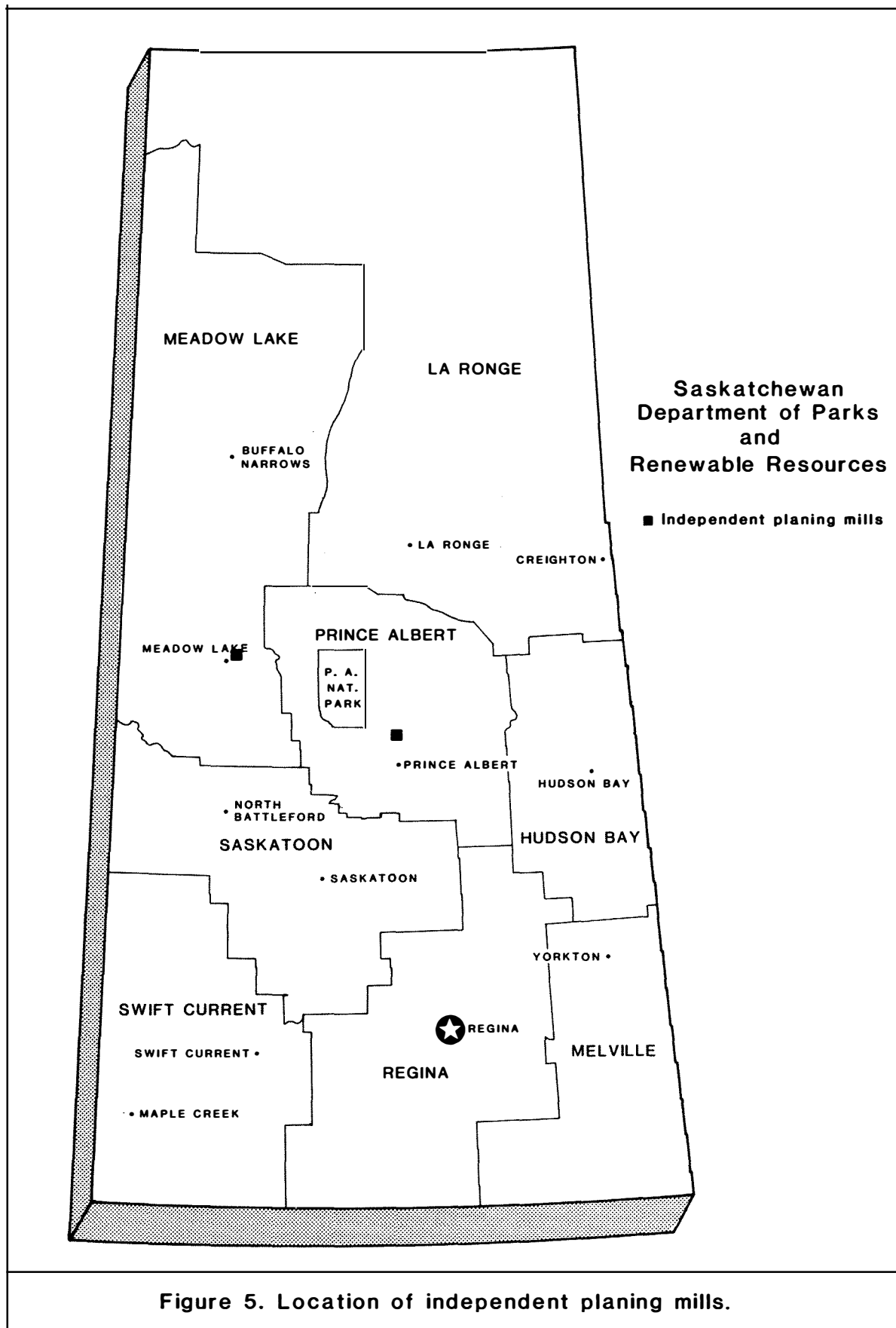
SASKATOON REGION

Forest Region: Swift Current

Name	Address	Production	
		50 M fbm to 99 M fbm	Less than 50 M fbm
Demchenko, Sam	Box 394, Maple Creek, Sask. S0N 1N0		X
Meier, Jim	Box 232, Maple Creek, Sask. S0N 1N0	X	

SWIFT CURRENT REGION

INDEPENDENT PLANING MILLS



NORTHERN FOREST OPERATIONS LTD.
(Meadow Lake Planing Mill)

ADDRESS: 550 - First Avenue East
Prince Albert, Saskatchewan
S6V 2A5

or

Meadow Lake Planing Mill
Meadow Lake, Saskatchewan
S0M 1V0

TELEPHONE: 953-3838 - Prince Albert
236-6555 - Meadow Lake

MILL LOCATION: Meadow Lake, Saskatchewan

OWNERS: Government of Saskatchewan, managed by
Saskatchewan Forest Products Corporation

MILL MANAGEMENT: Les Davies, General Manager
Fred Hachey, Comptroller
Ollie Harris, Mill Manager

MILL CAPACITY: Planing mill - 75 M fbm/8 hr shift

PRODUCTION 1984-85: 6 MM fbm

PRODUCTS: Dimension lumber: 2 x 4 - 10%
2 x 6 - 20%
2 x 8 - 15%
2 x 10 - 40%

Boards: 1 x 4 - 5%
1 x 6 - 5%

Random lengths, dressed

Timbers: 6 x 6 - 3%
8 x 8 - 2%

PRODUCTS BY GRADE: #2 and better - 85%
Utility - 10%
Economy - 5%

SPECIES UTILIZED: wS - 90%
jP - 10%

WOOD SUPPLY: Timber permit
Lumber from Green Lake Sawmill

AVERAGE LUMBER
HAUL TO MILL: 50 km

NORTHERN FOREST OPERATIONS LTD.
(Meadow Lake, continued)

YEAR MILL WAS CONSTRUCTED
OR REBUILT: 1960

AVERAGE EMPLOYMENT
MONTHS OF OPERATION: PLANING MILL: 14 - - - - M J J A S O - -
OFFICE/SALES: 3 - - - - M J J A S O N D

TRANSPORTATION: INPUTS: Truck
PRODUCTS: Truck - 60%
Rail (CPR) - 40%

MARKETS: Manitoba - 40%
Midwestern USA - 40%
Saskatchewan - 20%

SPECIAL SERVICES: Special pattern stock (siding, tongue and
groove); dressed; graded; unit strapped and poly
wrapped.

MEMBERSHIPS: Central Forest Products Association
Forintek Canada Corp.

MILL STAMP: CFPA #50

ENERGY SUPPLY FOR MILL: Electricity - Saskatchewan Power Corp.

USAGE OF WOOD RESIDUES: Shavings - agricultural use

MILL FACILITIES/EQUIPMENT: 1 - Band resaw
1 - Yates A-20 planer
1 - 846 Volvo loader
1 - B45 Michigan loader
1 - 3000 Ford tractor with lumber carrier

LIMITING FACTORS FOR
OPERATION AND EXPANSION: Market fluctuations

ESTIMATED REPLACEMENT COST
OF BUILDINGS, FIXED AND
MOBILE EQUIPMENT: \$500,000

REGION: Meadow Lake

ZELENSKY BROTHERS PLANING

ADDRESS: R.R. #4
Prince Albert, Saskatchewan
S6V 5R2

TELEPHONE: 929-4482

MILL LOCATION: Portable mill - operates in Prince Albert Region

OWNERS: Brian and Perry Zelensky

MILL MANAGEMENT: Brian Zelensky
Perry Zelensky

MILL CAPACITY: Planing mill - 35 M fbm/8 hr shift

PRODUCTION 1984-85: 2.0 MM fbm

PRODUCTS: Dimension lumber: 2 x 4 - 21%
2 x 6 - 26%
2 x 8 - 17%
2 x 10 - 8%
2 x 12 - 4%

Board lumber: 1 x 4 - 5%
1 x 6 - 6%
1 x 8 - 5%

Random lengths, dressed

Timbers 4 x 4 - 8%

PRODUCTS BY GRADE: #2 and better - 70%
#3 and utility - 20%
Economy - 10%

SPECIES UTILIZED: wS - 50%
jP - 50%

WOOD SUPPLY: N/A

**YEAR MILL WAS CONSTRUCTED
OR REBUILT:** 1960

**AVERAGE EMPLOYMENT
MONTHS OF OPERATION:** PLANING MILL: 4.5 - - - - J J A S O N D

TRANSPORTATION: INPUTS: Truck
PRODUCTS: Truck

ZELENSKY BROTHERS PLANING
(continued)

MARKETS: Saskatchewan - 50%
Manitoba - 20%
Midwestern USA - 20%
Local - 10%

SPECIAL SERVICES: Custom planing only
Lumber dressed to customers' specifications, poly
under first tier, graded

MEMBERSHIPS: Central Forest Products Association
Forintek Canada Corp.

MILL STAMP: CFPA #16

ENERGY SUPPLY FOR MILL: Diesel power unit

USAGE OF WOOD RESIDUES: Shavings - 70% no use, burned
- 30% agricultural use

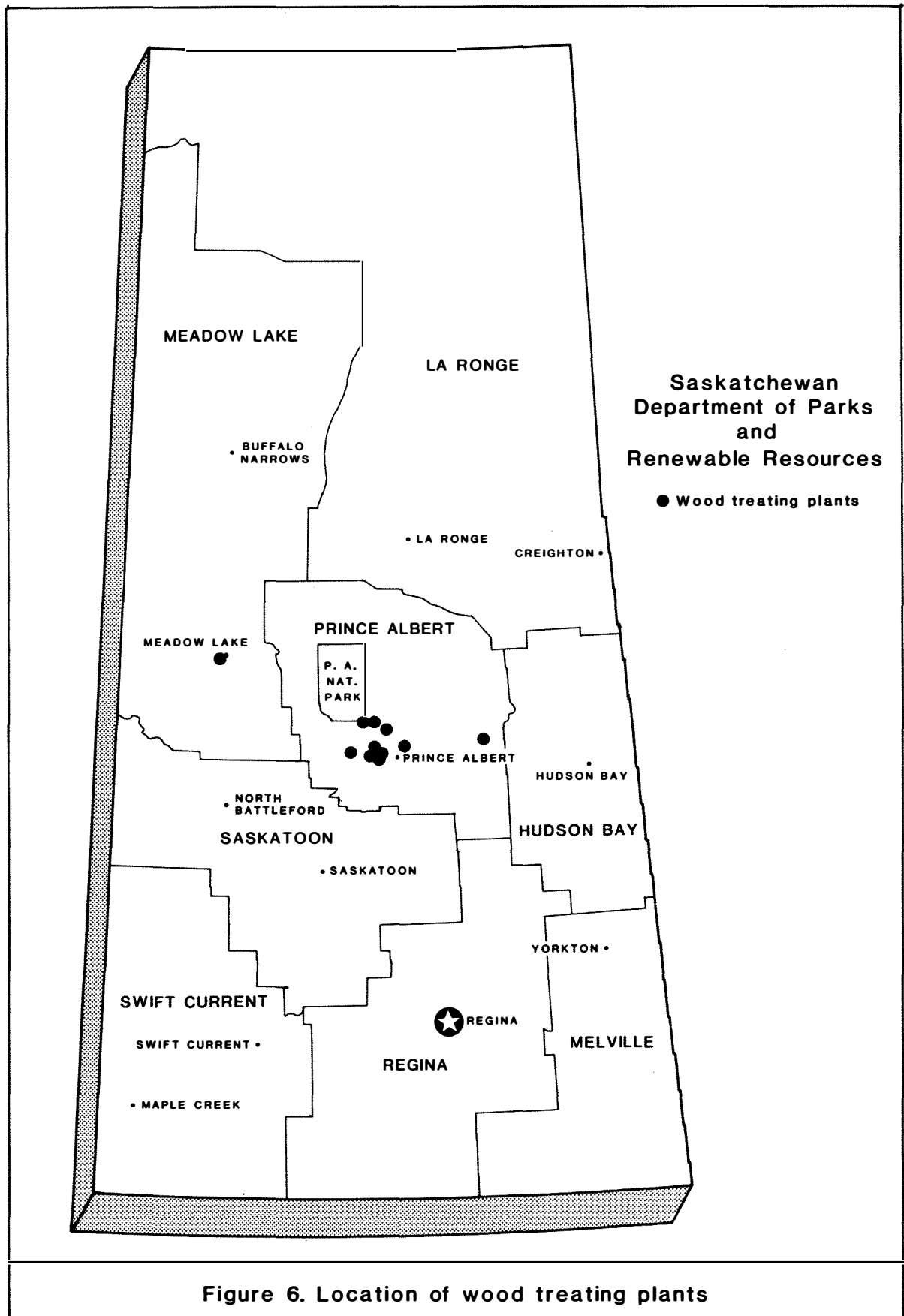
MILL FACILITIES/EQUIPMENT: Portable planing mill
1 - Alco planer
1 - Alco 36" resaw
1 - Trim saw assembly
1 - 2100 Allis Chalmers stationary power unit
1 - 910 Caterpillar loader
1 - 35' flatdeck trailer
1 - Mobile house trailer
1 - One ton truck
1 - Portable sawmill with 48" circular headsaw
1 - 4" x 48" Coutts edger
1 - 3-saw trim saw

LIMITING FACTORS FOR
OPERATION AND EXPANSION: Market fluctuations, labor shortage

ESTIMATED REPLACEMENT COST
OF BUILDINGS, FIXED AND
MOBILE EQUIPMENT: \$150,000

REGION: Prince Albert

WOOD TREATING PLANTS



AALLCANN WOOD SUPPLIERS

ADDRESS: Box 1597
Prince Albert, Saskatchewan
S6V 5T2

TELEPHONE: 764-5063

PLANT LOCATION: 26 km northeast of Prince Albert, Saskatchewan

OWNERS: Bob Romanchuk and Company

PLANT MANAGEMENT: Bob Romanchuk

PLANT CAPACITY: Treating plant - 7.0 M posts/day
Post peeler - 4.0 M posts/day

PRODUCTION 1984-85: 8.9 M m³ (394 M posts and rails)
89.1 M m³ pulpwood

PRODUCTS: Treated fence posts: 2 - 3" - 12%
4 - 5" - 54%
5 - 6" - 21%
6 - 8" - 2%
6, 7 and 8' lengths
Rails up to 16' - 11%

PRESERVATIVES USED: Pentachlorophenol and diesel fuel mix

SPECIES UTILIZED: jP (fire killed) - 90%
bS - 10%

WOOD SUPPLY: Purchased - 51%
Timber permit - 23%
Imported (Manitoba) - 26%

AVERAGE LOG HAUL
WOODS TO PLANT: 260 km

YEAR PLANT WAS CONSTRUCTED
OR REBUILT: 1980

AVERAGE EMPLOYMENT
MONTHS OF OPERATION: WOODLANDS:
Contract - 25 J F M A M J J A S O N D
Own - 45 J F M A M J J A S O N D
TREATING PLANT: 11 - F M A M J J A S O N D
OFFICE/SALES: 2 J F M A M J J A S O N D

TRANSPORTATION: INPUTS: Truck
PRODUCTS: Truck

AALLCANN WOOD SUPPLIERS
(continued)

MARKETS: Saskatchewan - 34%
Midwestern USA - 32%
Alberta - 17%
Manitoba - 17%

SPECIAL SERVICES: Unit strapped
Treated to customers' specifications

MEMBERSHIPS: Saskatchewan Council of Independent Forest
Industries
Saskatchewan Forestry Association

TRADE NAME: Aallcann Wood

ENERGY SUPPLY FOR PLANT: Electricity - self generated

USAGE OF WOOD RESIDUES: Bark, peelings - no use, piled

WOODLANDS EQUIPMENT: 6 - Clark skidders
1 - Timberjack skidder
1 - Komatsu crawler
2 - Volvo loaders
2 - Clark loaders
1 - Melroe loader
2 - Champion graders
6 - Trucks and trailers

PLANT FACILITIES/EQUIPMENT: 2 - Domers
2 - Augustine post peelers
2 - Sharpeners
1 - Open treating tank
1 - 55 Michigan loader
1 - 1240 Volvo loader
1 - 640 Bobcat loader
1 - power generator (diesel)
1 - truck and trailer

LIMITING FACTORS FOR
OPERATION AND EXPANSION: Wood supply

ESTIMATED REPLACEMENT COST
OF BUILDINGS, FIXED AND
MOBILE EQUIPMENT: \$820,000

REGION: Prince Albert

B & B WOOD PRESERVERS LTD.

ADDRESS: Box 1535
Meadow Lake, Saskatchewan
S0M 1B0

TELEPHONE: 236-6462

PLANT LOCATION: Meadow Lake, Saskatchewan

OWNERS: George Brown and Company

PLANT MANAGEMENT: George Brown

PLANT CAPACITY: Treating plant - 17 m³/day (1000 posts/day)
Post peeler - 1.5 M posts/day

PRODUCTION 1984-85: 1.5 M m³ (80.1 M posts and poles)

PRODUCTS: Pressure treated fence posts: 2 - 3" - 7%
3 - 4" - 23%
4 - 5" - 14%
6 - 8" - 49%
6, 7 and 8' lengths
Poles and lumber up to 30' - 7%

PRESERVATIVES USED: Chromated copper arsenate and water mix

SPECIES UTILIZED: jP

WOOD SUPPLY: Timber permit

AVERAGE LOG HAUL
WOODS TO PLANT: 85 km

YEAR PLANT WAS CONSTRUCTED
OR REBUILT: 1972

AVERAGE EMPLOYMENT
MONTHS OF OPERATION: WOODLANDS:
Contract - 6 - - M A M J J A S O - -
TREATING PLANT: 4 - - M A M J J A S O - -
OFFICE/SALES: 1 - - M A M J J A S O - -

TRANSPORTATION: INPUTS: Truck
PRODUCTS: Truck

MARKETS: Local - 90%
Saskatchewan - 10%

SPECIAL SERVICES: Pressure treated to Canadian Standards
Association specifications, unit strapped,
Custom treating to customers' specifications

B & B WOOD PRESERVERS LTD.
(continued)

ENERGY SUPPLY FOR PLANT:	Electricity - Saskatchewan Power Corp.
USAGE OF WOOD RESIDUES:	Bark, peelings - agricultural use
WOODLANDS EQUIPMENT:	None
PLANT FACILITIES/EQUIPMENT:	1 - Leach post peeler 1 - Sharpener 1 - Domer 1 - Pressure treating tank, 48" x 31' 1 - 470 Massey Ferguson loader 1 - 300 International loader 1 - International flat deck truck
LIMITING FACTORS FOR OPERATION AND EXPANSION:	Wood supply
ESTIMATED REPLACEMENT COST OF BUILDINGS, FIXED AND MOBILE EQUIPMENT:	\$200,000
REGION:	Meadow Lake

BIG DOME WOOD PRESERVERS
(Tom Lehner)

ADDRESS: 243 25 St. West
Prince Albert, Saskatchewan
S6V 4P4

TELEPHONE: 764-2108

PRODUCTION 1984-85: 909 m³ (50 M posts)
(estimated production, no data supplied by
company)

EMPLOYMENT (PERSON/YEARS): 0.6

**LIMITING FACTORS FOR
OPERATION AND EXPANSION:** Wood supply

REGION: Prince Albert

CHESTER, WILLARD

ADDRESS: 1950 - 17th Avenue
Prince Albert, Saskatchewan
S6V 5R7

TELEPHONE: 764-5675

PLANT LOCATION: Prince Albert, Saskatchewan

OWNERS: Willard Chester

PLANT MANAGEMENT: Willard Chester

PLANT CAPACITY: Treating plant - 5.0 M posts/day
Post peelers - 5.0 M posts/day

PRODUCTION 1984: 4.0 M m³ (200 M posts)

PRODUCTS: Treated fence posts - all 6'

PRESERVATIVES USED: Pentachlorophenol and diesel fuel mix

SPECIES UTILIZED: jP

WOOD SUPPLY: Purchased - 70%
Timber permit - 30%

AVERAGE LOG HAUL
WOODS TO PLANT: 160 km

YEAR PLANT WAS CONSTRUCTED
OR REBUILT: 1982

AVERAGE EMPLOYMENT
MONTHS OF OPERATION: WOODLANDS:
Own - 4 J F M A M J J A S - - -
TREATING PLANT: 2 J F M A M J J A S - - -
OFFICE/SALES: 1 J F M A M J J A S O N D

TRANSPORTATION: INPUTS: Truck
PRODUCTS: Truck

MARKETS: Alberta - 35%
Manitoba - 35%
Saskatchewan - 25%
Local - 5%

SPECIAL SERVICES: Unit strapped

ENERGY SUPPLY FOR PLANT: Diesel and gas power units

USAGE OF WOOD RESIDUES: Bark, peelings - no use, piled

CHESTER, WILLARD
(continued)

WOODLANDS EQUIPMENT:	1 - Clark skidder 1 - Case loader
PLANT FACILITIES/EQUIPMENT:	1 - Open treating tank 2 - Post peelers 2 - Sharpeners 2 - Domers
LIMITING FACTORS FOR OPERATION AND EXPANSION:	Wood supply
ESTIMATED REPLACEMENT COST OF BUILDINGS, FIXED AND MOBILE EQUIPMENT:	\$35,000
REGION:	Prince Albert

GRABER, ALVIN

ADDRESS: R.R. #1
Codette, Saskatchewan
S0E 0P0

TELEPHONE: 862-9269

PLANT LOCATION: Codette, Saskatchewan

OWNERS: Alvin Grabber

PLANT MANAGEMENT: Alvin Grabber

PLANT CAPACITY: Treating plant - 1.0 M posts/day
Post peelers - 1.0 M posts/day

PRODUCTION 1984-85: 166 m³ (6 M posts)

PRODUCTS: Treated fence posts, 6' lengths

PRESERVATIVES USED: Chromated copper arsenate and water mix

SPECIES UTILIZED: jP - 90%
bS - 5%
bPo - 5%

WOOD SUPPLY: Timber permit - 85%
Purchased - 10%
Private - 5%

AVERAGE LOG HAUL
WOODS TO PLANT: 65 km

YEAR PLANT WAS CONSTRUCTED
OR REBUILT: 1978

AVERAGE EMPLOYMENT
MONTHS OF OPERATION: WOODLANDS: 0.5 - - - A M J J A S O N D
TREATING PLANT/
OFFICE: 0.5 - - - - M J J A S O N D

TRANSPORTATION: INPUTS: Truck
PRODUCTS: Truck

MARKETS: Saskatchewan - 60%
Local - 40%

SPECIAL SERVICES: Custom treating

ENERGY SUPPLY FOR PLANT: Gas tractor unit

GRABER, ALVIN
(continued)

USAGE OF WOOD RESIDUES:	Bark, peelings - no use, burned Post ends - firewood
WOODLANDS EQUIPMENT:	1 - Truck, 4-wheel drive
PLANT FACILITIES/EQUIPMENT:	2 - Open treating tanks 1 - Post peeler 1 - Sharpener
LIMITING FACTORS FOR OPERATION AND EXPANSION:	Wood supply
ESTIMATED REPLACEMENT COST OF BUILDINGS, FIXED AND MOBILE EQUIPMENT:	\$20,000
REGION:	Prince Albert

GRIMARD WOOD PRESERVERS LTD.

ADDRESS: General Delivery
Holbein, Saskatchewan
S0J 1G0

TELEPHONE: 747-3744

PLANT LOCATION: Holbein, Saskatchewan

OWNERS: Alex and Lawrence Grimard

WOODLANDS MANAGEMENT: Alex and Lawrence Grimard

PLANT MANAGEMENT: Alex and Lawrence Grimard

PLANT CAPACITY: Treating plant - 1.0 M posts/day
Post peeler - 2.0 M posts/day

PRODUCTION 1984-85: 1.6 M m³ (100 M posts)

PRODUCTS: Treated fence posts: 2 - 3" - 15%
3 - 5" - 55%
6' lengths
6 - 8" - 30%
7' and 8' lengths

PRESERVATIVES USED: Pentachlorophenol and diesel fuel mix

MARKETS: S. Saskatchewan - 90%
Local - 10%

SPECIES UTILIZED: jP (fire killed)

WOOD SUPPLY: Timber permit

AVERAGE LOG HAUL
WOODS TO PLANT: 150 km

YEAR PLANT WAS CONSTRUCTED
OR REBUILT: 1973

AVERAGE EMPLOYMENT
MONTHS OF OPERATION:

WOODLANDS:																			
Contract -	1.5	J	F	M	A	M	J	J	A	S	O	N	D						
Own -	1	J	F	M	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
TREATING PLANT:	2	J	F	M	A	M	J	J	A	S	O	N	D						
OFFICE/SALES:	1	J	F	M	A	M	J	J	A	S	O	N	D						

TRANSPORTATION: INPUTS: Truck
PRODUCTS: Truck

GRIMARD WOOD PRESERVERS LTD.
(continued)

MARKETS:	Saskatchewan - 90% Local - 10%
SPECIAL SERVICES:	Unit strapped
ENERGY SUPPLY FOR PLANT:	Diesel tractor unit
USAGE OF WOOD RESIDUES:	Bark, peelings - no use, burned
WOODLANDS EQUIPMENT:	1 - 662 Clark skidder 1 - 9000 Ford diesel truck
PLANT FACILITIES/EQUIPMENT:	2 - Open treating tanks 1 - Post peeler 1 - Sharpener 1 - Domer
LIMITING FACTORS FOR OPERATION AND EXPANSION:	Wood supply
ESTIMATED REPLACEMENT COST OF BUILDINGS, FIXED AND MOBILE EQUIPMENT:	\$40,000
REGION:	Prince Albert

L & M WOOD PRODUCTS LTD.

ADDRESS: Box 149
Glaslyn, Saskatchewan
S0M 0Y0

TELEPHONE: 342-2080

MILL LOCATION: Glaslyn, Saskatchewan

PRODUCTION 1984-85: 5.7 M m³ (234.8 M posts and poles)

PRESERVATIVE USED: Chromated copper arsenate and water mix

SPECIES UTILIZED: jP

REGION: Meadow Lake

For details see L & M Wood Products Ltd., page 21.

LEHNER WOOD PRESERVERS CO. LTD.

ADDRESS: 2690 4th Avenue West
Prince Albert, Saskatchewan
S6V 5Y9

TELEPHONE: 764-8835

PLANT LOCATION: Prince Albert, Saskatchewan

OWNERS: Ron Lehner and Company

PLANT MANAGEMENT: Ron Lehner, President
June Lehner, Vice-President and Secretary

PLANT CAPACITY: Treating plant - 1.8 M posts/day
Post peeler - 4.0 M posts/day

PRODUCTION 1984-85: 3.1 M m³ (324 M posts)
26.5 M m³ pulpwood

PRODUCTS: Pressure treated fence posts: 2 - 3" - 25%
3 - 4" - 58%
Utility - 10%
Other - 7%
6' - 8' lengths

PRESERVATIVES USED: Pentachlorophenol and fuel oil mix

SPECIES UTILIZED: jP

WOOD SUPPLY: Timber permit

AVERAGE LOG HAUL
WOODS TO PLANT: 165 km

YEAR PLANT WAS CONSTRUCTED
OR REBUILT: 1974

AVERAGE EMPLOYMENT
MONTHS OF OPERATION: WOODLANDS:
Contract - 50 J F M A M J J A S O N -
TREATING PLANT: 16 J F M A M J J A S O N D

TRANSPORTATION: INPUTS: Truck
PRODUCTS: Truck

MARKETS: Saskatchewan - 60%
Manitoba - 20%
Alberta - 15%
British Columbia - 5%

SPECIAL SERVICES: Pressure treating to customers' specifications,
stamped, unit strapped

LEHNER WOOD PRESERVERS CO. LTD.
(continued)

MEMBERSHIP:	Saskatchewan Council of Independent Forest Industries Saskatchewan Forestry Association
TRADEMARK:	LWP
ENERGY SUPPLY FOR PLANT:	Natural gas - Saskatchewan Power Corp. Electricity - Saskatchewan Power Corp.
USAGE OF WOOD RESIDUES:	Bark, peelings - no use, burned
WOODLANDS EQUIPMENT:	None
PLANT FACILITIES/EQUIPMENT:	2 - Post peelers 2 - Sharpeners 2 - Domers 1 - Cut-off saw 1 - Pressure treating tank, 72" x 37' 1 - Burner 1 - W20 Case loader 1 - International tractor with trailer 1 - 1/2 ton truck
LIMITING FACTORS FOR OPERATION AND EXPANSION:	Wood supply
ESTIMATED REPLACEMENT COST OF BUILDINGS, FIXED AND MOBILE EQUIPMENT:	\$1,700,000
REGION:	Prince Albert

PILON, ARSENE

ADDRESS: 1220 - 15 St. West
Prince Albert, Saskatchewan
S6V 3S6

TELEPHONE: 763-2706

PLANT LOCATION: Prince Albert, Saskatchewan

OWNERS: Arsene Pilon

WOODLANDS MANAGEMENT: Arsene Pilon

PLANT MANAGEMENT: Arsene Pilon

PLANT CAPACITY: Treating plant - 1.0 M posts/day
Post peeler - 3.0 M posts/day

PRODUCTION 1984-85: 2.1 M m³ (120.9 M posts and rails)

PRODUCTS: Treated fence posts: 2 - 3" - 13%
3 - 4" - 26%
5 - 7" - 48%
6', 7' and 8' lengths
16' rails - 13%

PRESERVATIVES USED: Pentachlorophenol, creosote and diesel fuel mix

SPECIES UTILIZED: wS - 80%
jP - 20%

WOOD SUPPLY: Timber permit

AVERAGE LOG HAUL
WOODS TO PLANT: 165 km

YEAR PLANT WAS CONSTRUCTED
OR REBUILT: 1965

AVERAGE EMPLOYMENT
MONTHS OF OPERATION: WOODLANDS:
Own - 3 J F M A M J J A S O N D
TREATING PLANT/
OFFICE/SALES: 2 J F M A M J J A S O N D

TRANSPORTATION: INPUTS: Truck
PRODUCTS: Truck

MARKETS: Saskatchewan - 80%
Local - 20%

SPECIAL SERVICES: Unit strapped

PILON, ARSENE
(continued)

ENERGY SUPPLY FOR PLANT:	Diesel tractor unit
USAGE OF WOOD RESIDUES:	Bark, peelings - land fill
WOODLANDS EQUIPMENT:	1 - Treefarmer skidder 1 - Chevrolet 3-ton truck
PLANT FACILITIES/EQUIPMENT:	1 - Open treating tank 1 - Post peeler 1 - Sharpener 1 - Domer 2 - Diesel tractors
LIMITING FACTORS FOR OPERATION AND EXPANSION:	Wood supply
ESTIMATED REPLACEMENT COST OF BUILDINGS, FIXED AND MOBILE EQUIPMENT:	\$35,000
REGION:	Prince Albert

SASKATCHEWAN FOREST PRODUCTS CORPORATION
(Prince Albert - Wood Preserving Division)

ADDRESS: 550 First Avenue East
Prince Albert, Saskatchewan
S6V 2A5

TELEPHONE: 953-3838 - Prince Albert
763-2687 - Plant

PLANT LOCATION: 13 km northeast of Prince Albert

OWNERS: Government of Saskatchewan, operated by
Saskatchewan Forest Products Corporation, a crown
corporation.

WOODLANDS MANAGEMENT: Dale Vizina, General Superintendent of Woodlands

PLANT MANAGEMENT: Les Davies, General Manager
Fred Hachey, Comptroller
Eldon Kerbes, Plant Manager
Ken Wall, Marketing Manager

PLANT CAPACITY: Treating plant - 70 m³/shift
Post peeler - 2.5 M posts/8 hr shift
Pole peeler - 8.0 M lineal ft/8 hr shift

PRODUCTION 1984-85: 35.0 M m³ (1.0 MM posts and poles
145 M lineal feet piling
4.2 MM fbm lumber)

PRODUCTS: Pressure treated fence posts 2" - 6" - 25%
6', 7' and 8' lengths

Pressure treated poles and roundwood
stock - 45%
8' lengths and over

Pressure treated lumber and plywood
stock - 30%

PRESERVATIVES USED: Pentachlorophenol and diesel fuel mix
Chromated copper arsenate and water mix

SPECIES UTILIZED: jP - 75%
lP - 15%
Douglas fir
and others - 10%

WOOD SUPPLY: Purchased:
Saskatchewan - 50%
British Columbia - 25%
Manitoba - 5%
Timber permit - 20%

SASKATCHEWAN FOREST PRODUCTS CORPORATION
(Prince Albert - Wood Preserving Division, continued)

AVERAGE LOG HAUL
WOODS TO PLANT: 130 km

YEAR PLANT WAS CONSTRUCTED
OR REBUILT: 1976

AVERAGE EMPLOYMENT
MONTHS OF OPERATION: **WOODLANDS:**
Contract - 17 J F M - M J J A S O N D
TREATING PLANT: 38 J F M A M J J A S O N D
OFFICE/SALES: 7 J F M A M J J A S O N D

TRANSPORTATION: **INPUTS:** Truck
PRODUCTS: Truck

MARKETS: Saskatchewan - 65%
Eastern Canada - 19%
Alberta - 8%
Manitoba - 8%

SPECIAL SERVICES: Pressure treated to Canadian Standards Association specifications. Pressure treating to customers' specifications, stamped, treated wood foundation material, kiln-dried product available.

MEMBERSHIP: Canadian Institute of Treated Wood
Canadian Standards Association
Central Forest Products Association
Forintek Canada Corp.
Saskatchewan Forestry Association

TRADEMARK: SFP

ENERGY SUPPLY FOR PLANT: Electricity - Saskatchewan Power Corp.
Natural gas - Saskatchewan Power Corp.

USAGE OF WOOD RESIDUES: Tops - pulpwood
Bark, peelings - energy conversion (hog fuel)

WOODLANDS EQUIPMENT: None

PLANT FACILITIES/EQUIPMENT: 1 - Morbark pole peeler
2 - Morbark post peelers
2 - 96" x 110' pressure treating cylinders
1 - Moore dry kiln (200 M fbm/charge)
1 - 125 Michigan loader with grapple
1 - 55 Michigan loader with log fork
2 - Super 10 Pettibone loaders
1 - Lumber framing line
1 - Pole framing line

SASKATCHEWAN FOREST PRODUCTS CORPORATION
(Prince Albert - Wood Preserving Division, continued)

PLANT FACILITIES/EQUIPMENT: 1 - Volvo 4500
(continued) 1 - Patrick AR10
1 - Tanquay crane

LIMITING FACTORS FOR
OPERATION AND EXPANSION: Wood supply

ESTIMATED REPLACEMENT COST
OF BUILDINGS, FIXED AND
MOBILE EQUIPMENT: \$3,000,000

REGION: Prince Albert

SUMNERS WOOD PRESERVERS LTD.

ADDRESS: Box 88
Christopher Lake, Saskatchewan
S0J 0N0

TELEPHONE: 982-2122

PLANT LOCATION: Christopher Lake, Saskatchewan

OWNERS: Ronald Sumners

PLANT MANAGEMENT: Ronald Sumners

PRODUCTION 1984-85: 2.4 M m³ (120 M posts)
(estimated production, no data supplied by
company)

ESTIMATED EMPLOYMENT
(PERSON YEARS): 7.5

LIMITING FACTORS FOR
OPERATION AND EXPANSION: Wood supply

REGION: Prince Albert

VERMETTE WOOD PRESERVERS LTD.

ADDRESS: Box 128
Spruce Home, Saskatchewan
S0J 2N0

TELEPHONE: 764-4054

PLANT LOCATION: Spruce Home, Saskatchewan

OWNERS: Archie and Gilbert Vermette

PLANT MANAGEMENT: Archie and Gilbert Vermette

PLANT CAPACITY: Treating plant - 4.5 M posts/day
Post peeler - 3.0 M posts/day

PRODUCTION 1984-85: 13.1 M m³ (600 M posts)

PRODUCTS: Treated fence posts
3 - 5" (6' lengths) - 75%
4 - 6" (7' and 8' lengths) - 25%

PRESERVATIVES USED: Pentachlorophenol and diesel fuel mix

SPECIES UTILIZED: jP (fire killed)

WOOD SUPPLY: Timber permit - 80%
Purchased - 20%

AVERAGE LOG HAUL
WOODS TO PLANT: 230 km

YEAR PLANT WAS CONSTRUCTED
OR REBUILT: 1975

AVERAGE EMPLOYMENT
MONTHS OF OPERATION: WOODLANDS:
Contract - 40 J F M A M J J A S O N D
TREATING PLANT: 12 J F M A M J J A S O N D
OFFICE/SALES: 1 J F M A M J J A S O N D

TRANSPORTATION: INPUTS: Truck
PRODUCTS: Truck

MARKETS: Saskatchewan - 80%
Alberta - 10%
Manitoba - 10%

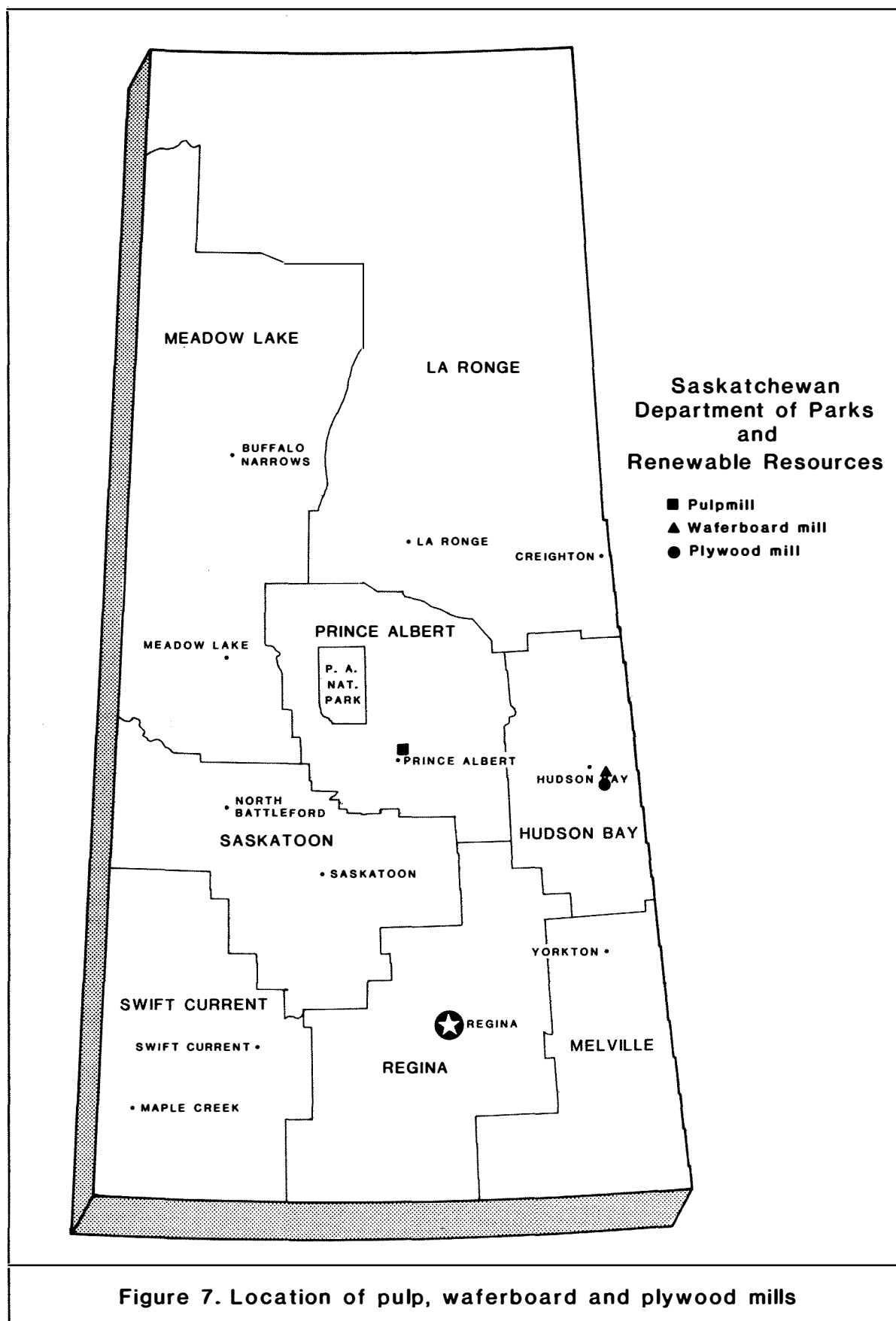
SPECIAL SERVICES: Pressure treated fence posts, unit strapped

MEMBERSHIP: Canadian Federation of Independent Businesses

TRADEMARK: VWP

USAGE OF WOOD RESIDUES:	Bark, peelings: given away - 75% used for fill - 25%
WOODLANDS EQUIPMENT:	None
PLANT FACILITIES/EQUIPMENT:	2 - Post peelers 2 - Sharpeners 1 - Pole peeler 1 - 84" x 50' pressure treating tank 1 - 14W Case loader 1 - 510 International payloador
LIMITING FACTORS FOR OPERATION AND EXPANSION:	Wood supply
ESTIMATED REPLACEMENT COST OF BUILDINGS, FIXED AND MOBILE EQUIPMENT:	\$100,000
REGION:	Prince Albert

PULP, WAFERBOARD AND PLYWOOD MILLS



MACMILLAN BLOEDEL INDUSTRIES LTD.

ADDRESS: Box 460
Hudson Bay, Saskatchewan
S0E 0Y0

TELEPHONE: 865-2212

TELEX: 076-6238

MILL LOCATION: Hudson Bay, Saskatchewan

OWNERS: MacMillan Bloedel Ltd.
1075 West Georgia Street
Vancouver, B.C.
V6E 3R9

MILL MANAGEMENT: John Didula, Resident Manager
Ron Smith, Production Manager
Robert Brooks, Manager Woodlands Operation

MILL CAPACITY: 1.2 MM ft² (1/16" basis)/8 hr shift

PRODUCTION 1984-85: 1050 MM ft² (1/16" basis)

PRODUCTS: Waferboard: 1/4" - 25%
5/16" - 5%
3/8" - 5%
7/16" - 50%
1/2" - 2%
5/8" - 10%
3/4" - 3%

Sheathing panels

PRODUCTS BY GRADE: 1st grade - 92%
Shop grade - 7%
D grade - 1%

SPECIES UTILIZED: tA - 86%
bPo - 14%

WOOD SUPPLY: Forest management license agreement - 97%
Purchased - 3%

AVERAGE LOG HAUL
WOODS TO MILL: 65 km

YEAR MILL WAS CONSTRUCTED
OR REBUILT: 1959

MACMILLAN BLOEDEL INDUSTRIES LTD.
(continued)

AVERAGE EMPLOYMENT
MONTHS OF OPERATION:

WOODLANDS:

Contract - 60 J F M - - J J A S O N D
Own - 5 J F M A M J J A S O N D
MILL: 147 J F M A M J J A S O N D
OFFICE/SALES: 9 J F M A M J J A S O N D

Mill runs 2 12-hr shifts/day, 7 days/week

TRANSPORTATION:

INPUTS: Truck
PRODUCTS: Rail - 60%
Truck - 40%

MARKETS:

Eastern USA - 25%
Midwestern USA - 25%
Eastern Canada - 20%
Manitoba - 15%
Saskatchewan - 10%
Alberta - 5%

SPECIAL SERVICES:

Tongue and groove, end coated, cuts to customers' specifications, unit strapped; graded to Canadian Standards Association specifications

MEMBERSHIPS:

The Waferboard Association
Canadian Institute of Forestry
Forintek Canada Corp.

TRADEMARK:

Aspenite

ENERGY SUPPLY FOR MILL:

Steam - self generated
Electricity - Saskatchewan Power Corp.
Natural gas - Saskatchewan Power Corp.

USAGE OF WOOD RESIDUES:

Chips sawdust, bark - hog fuel - 40% own use
- 60% other

WOODLANDS EQUIPMENT:

1 - Tanquay loader
2 - 950 Caterpillar loaders
2 - 966 Caterpillar loaders with grapples
1 - Wobco grader
1 - Case backhoe

MILL FACILITIES/EQUIPMENT:

2 - Manitowoc debarkers
2 - Waferizers
4 - Heil dryers
1 - Dominion Bridge, 14 open hydraulic press
1 - Washington Iron Works, 18 open hydraulic press
1 - Trim saw assembly
1 - Kimwood sander

MACMILLAN BLOEDEL INDUSTRIES LTD.
(continued)

MILL FACILITIES/EQUIPMENT: 1 - Babcock and Wilcox 550 H.P. boiler
(continued) 2 - Saskatoon 100 H.P. boilers

LIMITING FACTORS FOR
OPERATION AND EXPANSION: Distance from market, market fluctuations

ESTIMATED REPLACEMENT COST
OF BUILDINGS, FIXED AND
MOBILE EQUIPMENT: \$50,000,000

REGION: Hudson Bay

PRINCE ALBERT PULP COMPANY LTD.

ADDRESS: Box 3001
Prince Albert, Saskatchewan
S6V 5T3

TELEPHONE: 764-1521
764-1484 (woodlands)

TELEX: 074-29221

MILL LOCATION: 20 km northeast of Prince Albert, Saskatchewan

OWNERS: Saskatchewan Government

WOODLANDS MANAGEMENT: Prince Albert Pulpwood
Jim Perkins, Vice President and General Manager
Erlo Pederson, Assistant Manager
Rod Sexsmith, General Superintendent
Maurice Hallé, Woodlands Manager
Hubert Houle, Office Manager
Steve Smith, Chief Forester

MILL MANAGEMENT: Marcel Goulard, Vice-President and Mill Manager
Ken Stewart, Secretary-Treasurer
Michael Haner, Operations Superintendent
Michael Zaitsoff, Pulping Superintendent
Ron Watt, Maintenance Superintendent
Wade Blasser, Engineering Superintendent
Alan Twa, Technical Superintendent
Stirling Hopkins, Steam and Recovery Superintendent
Terry Schenk, Purchasing and Traffic Superintendent

MILL CAPACITY: 840 metric tonnes pulp/day

PRODUCTION 1984-85: 264.4 M air dry metric tonnes

PRODUCTS: Bleached kraft softwood pulp - 87%
Bleached kraft hardwood pulp - 13%

SPECIES UTILIZED: wS - 60%
jp - 40%

WOOD SUPPLY: Forest management license agreement - 57%
Purchased roundwood - 22%
Purchased chips - 21%

AVERAGE LOG HAUL
WOODS TO MILL: 135 km

YEAR MILL WAS CONSTRUCTED
OR REBUILT: 1968

PRINCE ALBERT PULP COMPANY LTD.
(continued)

AVERAGE EMPLOYMENT
MONTHS OF OPERATION:

WOODLANDS:

Contract -	50	J F M A M J J A S O N D
Own -	240	J F M A M J J A S O N D
PULPMILL:	423	J F M A M J J A S O N D
OFFICE/SALES:	60	J F M A M J J A S O N D

TRANSPORTATION:

INPUTS: Truck - 90%
Rail (CNR, CPR) - 10%

PRODUCTS: Rail (CNR, CPR) - 67%
Rail/ship - 33%

MARKETS:

Midwest USA	- 33%
Pacific Rim	- 21%
Eastern Canada	- 17%
Europe	- 11%
Eastern USA	- 6%
Western USA	- 5%
Manitoba	- 4%
Southeastern USA	- 3%

SPECIAL SERVICES:

Custom production of pulp to customers' specifications, packaged and unit strapped

MEMBERSHIPS:

Canadian Pulp and Paper Association
Canadian Institute of Forestry
Central Forest Products Association
Saskatchewan Forestry Association

TRADEMARK:

Arctic

ENERGY SUPPLY FOR MILL:

Electricity, self generated - 75%
Saskatchewan Power Corp. - 25%
Natural gas Saskatchewan Power Corp.

USAGE OF WOOD RESIDUES:

Bark, energy conversion (hog fuel) - 95%
No use, piled - 5%

WOODLANDS EQUIPMENT:

2 - 662 Clark skidders
43 - 664 Clark skidders
1 - 666 Clark skidder
5 - 667 Clark grapple skidders
2 - 668 Clark grapple skidders
7 - 3964 International feller bunchers
1 - 520 Timberjack skidder-forwarder
1 - 30 Timberjack harvester
12 - D7 Caterpillar crawlers
4 - 950 Caterpillar loaders
5 - 980 Caterpillar loaders
2 - D8 Caterpillar crawlers
3 - D60 Komatsu crawler tractors

PRINCE ALBERT PULP COMPANY LTD.
(continued)

WOODLANDS EQUIPMENT:
(continued)

- 2 - D155 Komatsu crawler tractors
- 1 - 172 Hitachi excavator
- 1 - 200 Tanquay delimber
- 4 - 140 Caterpillar graders
- 3 - Champion graders
- 2 - 14G Caterpillar grader
- 2 - Lowbed trailers
- 5 - Assorted highway tractor/trailers
- 2 - T5-14 Terex scrapers
- 11 - Chip van trailers
- 3 - Pulp trailers
- 1 - 910 Caterpillar forklift
- 2 - Mechanical tree planters
- 95 - Assorted gas vehicles which include:
cars, 1/2 ton trucks, 3/4 ton trucks, fuel
trucks, flat deck trucks, mechanics' service
trucks and passenger buses.

MILL FACILITIES/EQUIPMENT:

Wood Plant

- 1 - Twin line 6-saw slasher
- 4 - Manitowoc barking drums

Hog Shredding System

- 1 - Conveying system
- 3 - Black-Clawson, 90-inch chippers
- 8 - Black-Clawson rotary chip screens

Kraft Pulping Plant

- 1 - Kamyr continuous digester
- 3 - Hooper rotary knotters
- 7 - Cowan primary screens
- 2 - Hymac secondary screens
- 1 - Hymac rotary screen
- 1 - Conron drum thickener
- 2 - Storage tanks (125 and 150 tons)
- 1 - Bauer reject refiner

Recovery Plant

- 1 - Dort-Oliver recausticizer
- 1 - Dort-Oliver lime mud washer
- 1 - Allis Chalmers lime kiln
- 1 - Peabody gas scrubber
- 1 - Horton-Kamyr evaporator
- 2 - Babcock and Wilcox solids recovery units
- 1 - Joy precipitator

Bleach Plant

- 1 - 3-stage rotary brown stock washer system
- 1 - 2-stage Kamyr diffuser washer system

PRINCE ALBERT PULP COMPANY LTD.
(continued)

MILL FACILITIES/EQUIPMENT: (continued)	Stock Preparation Plant
	3 - Black-Clawson pulpers
	3 - Selectifiers screens
	1 - Radiclone cleaner
	Production and Finishing Plant
	1 - Black-Clawson fourdrinier
	1 - SF Flakt pulp drier
	1 - Lambs-Grays Harbor cutter layboy
	2 - Dominion baling presses
	3 - Wire tying machines
	3 - Toledo scales
	Steam Plant
	1 - Babcock and Wilcox boiler - capacity steam generated 4785 tons/day
	2 - Babcock and Wilcox type FMO boilers - capacity - steam generated 1799 tons/day each
LIMITING FACTORS FOR OPERATION AND EXPANSION:	Wood supply
ESTIMATED REPLACEMENT COST OF BUILDINGS, FIXED AND MOBILE EQUIPMENT:	\$400,000,000
REGION:	Prince Albert

SASKATCHEWAN FOREST PRODUCTS CORPORATION
(Hudson Bay - Plywood Division)

ADDRESS: 550 First Avenue East
Prince Albert, Saskatchewan
S6V 2A5

or

Box 40
Hudson Bay, Saskatchewan
S0E 0Y0

TELEPHONE: 953-3838 - Prince Albert
865-2201 - Hudson Bay

TELEX: 074-29121 - Prince Albert
076-6242 - Hudson Bay

PLANT LOCATION: Hudson Bay, Saskatchewan

OWNERS: Government of Saskatchewan, operated by
Saskatchewan Forest Products Corporation, a crown
corporation.

WOODLAND MANAGEMENT: Dale Vizina, General Superintendent

PLANT MANAGEMENT: Les Davies, General Manager of Woodlands
Fred Hachey, Comptroller
Eric Hedlund, Marketing Manager (Vancouver)
Frank Lissner, Plant Manager
Len Pelletier, General Foreman
Allen Malfair, Maintenance Superintendent
Glen Colvin, Industrial Relations Manager

PLANT CAPACITY: 180 M ft² (3/8" basis)/8 hr shift

PRODUCTION 1984-85: Plywood - 80.6 MM ft² (3/8" basis)
Wood chips - 66.0 M m³

PRODUCTS: Plywood: 5/16" - 5%
3/8" - 23%
1/2" - 27%
5/8" - 32%
3/4" - 13%

PRODUCTS BY GRADE: Select sheathing - 22%
Standard sheathing - 66%
D grade - 12%

SPECIES UTILIZED: wS - 95%
tA - 5%

SASKATCHEWAN FOREST PRODUCTS CORPORATION
(Hudson Bay - Plywood Division, continued))

WOOD SUPPLY:	Purchased
AVERAGE LOG HAUL WOODS TO PLANT:	70 km
YEAR PLANT WAS CONSTRUCTED OR REBUILT:	1973
AVERAGE EMPLOYMENT MONTHS OF OPERATION:	PLYWOOD PLANT: 149 J F M A M J J A S O N D OFFICE/SALES: 15 J F M A M J J A S O N D
TRANSPORTATION:	INPUTS: Truck PRODUCTS: Rail - 60% Truck - 40%
MARKETS:	Eastern Canada - 75% Saskatchewan - 16% Manitoba - 9%
SPECIAL SERVICES:	Graded, stamped
MEMBERSHIPS:	Western Plywood Manufacturers' Association
PLANT STAMP:	WPMA #033
TRADEMARK:	SaskPly
ENERGY SUPPLY FOR MILL:	Electricity - Saskatchewan Power Corp. Natural Gas - Saskatchewan Power Corp.
USAGE OF WOOD RESIDUES:	Sawdust, shavings hog fuel used in heat waste plywood exchange system Peeler cores - studs and wood chips
WOODLANDS EQUIPMENT:	None
PLANT FACILITIES/EQUIPMENT:	1 - 30" Cambio debarker 1 - Premier 8' Lathe with 42" swing 1 - Elliott Bay clipper 3 - Durand sheet stackers 2 - Prentice gas-fired dryers 3 - Conventional spreaders 1 - Lamb-Cargate glue mixer 1 - Black-Clawson veneer chipper 1 - Globe prepress 1 - Durand press loader and unloader 1 - Burrard 36 opening hot press

SASKATCHEWAN FOREST PRODUCTS CORPORATION
(Hudson Bay - Plywood Division, continued))

PLANT FACILITIES/EQUIPMENT: 1 - Durand saw feed assembly
(continued) 1 - Durand tongue and groove machine
1 - Durand 5 bin grader
1 - Burner
6 - Towmotor forklifts

LIMITING FACTORS FOR
OPERATION AND EXPANSION: Wood supply, market fluctuations

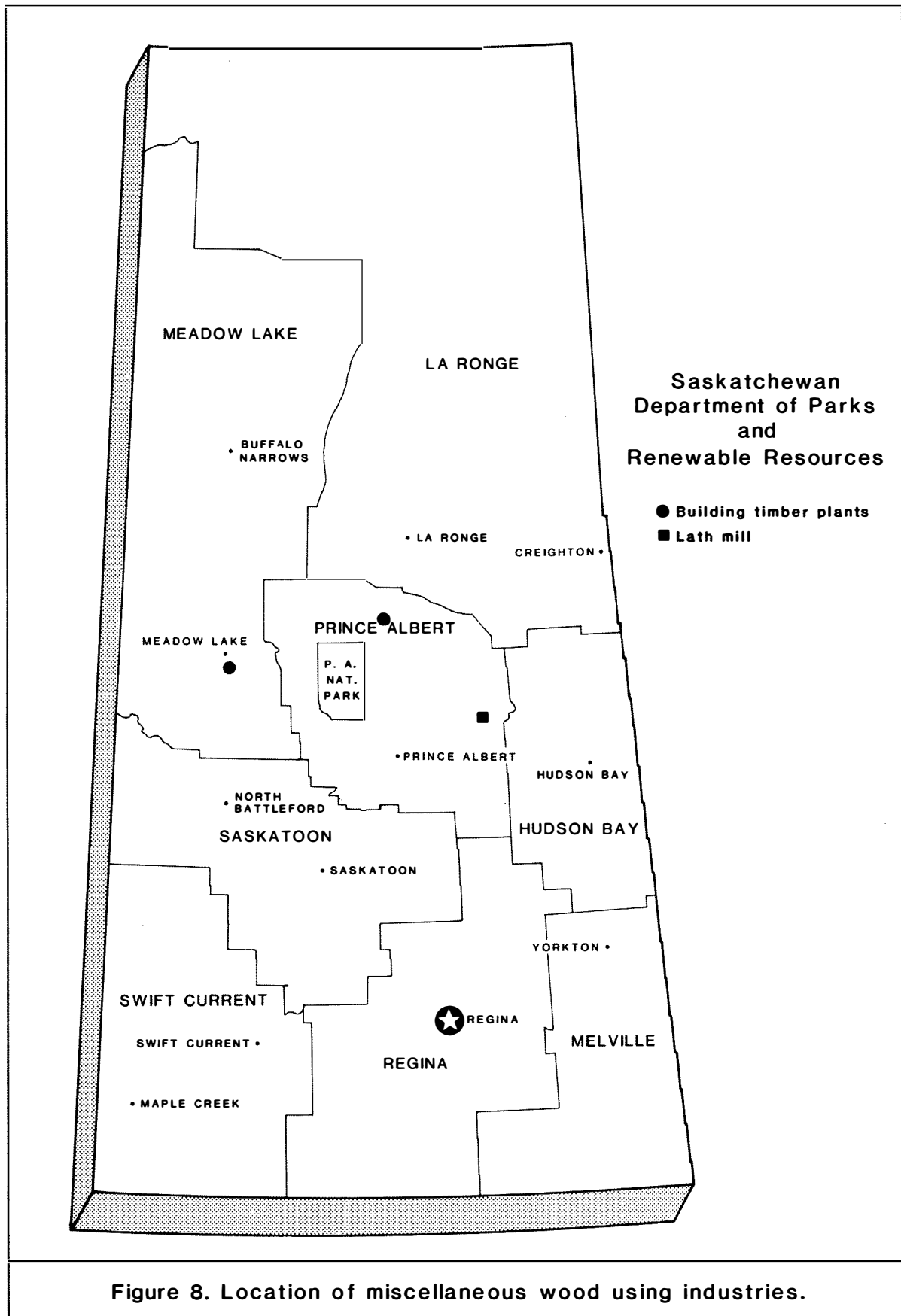
ESTIMATED REPLACEMENT COST
OF BUILDINGS, FIXED AND
MOBILE EQUIPMENT: \$12,000,000

REGION: Hudson Bay

MISCELLANEOUS WOOD-USING INDUSTRIES

BUILDING TIMBER PLANTS
LATH MILL

MISCELLANEOUS WOOD-USING INDUSTRIES · BUILDING TIMBER PLANTS · LATH MILL



NORTHERN FOREST OPERATIONS LTD.
(Weyakwin Building Timber Plant)

ADDRESS: 550 - First Avenue East
Prince Albert, Saskatchewan
S6V 2A5

or

Weyakwin, Saskatchewan
S0J 1W0

TELEPHONE: 953-3838 - Prince Albert
663-5840 - Weyakwin

MILL LOCATION: Weyakwin, Saskatchewan
(see also Weyakwin sawmill)

OWNERS: Government of Saskatchewan, managed by
Saskatchewan Forest Products Corporation, a crown
corporation

WOODLANDS MANAGEMENT: Frank Beatty, Woodlands Manager

MILL MANAGEMENT: Les Davies, General Manager
Fred Hachey, Comptroller
Frank Beatty, Mill Manager
Blakey Byers, Mill Superintendent

MILL CAPACITY: 1.5 M lineal feet/8 hr shift

PRODUCTION 1984-85: 495 m³

PRODUCTS: Chisum house logs

SPECIES UTILIZED: tA

WOOD SUPPLY: Timber permit

AVERAGE LOG HAUL
WOODS TO PLANT: 60 km

YEAR MILL WAS CONSTRUCTED
OR REBUILT: 1981

AVERAGE EMPLOYMENT
MONTHS OF OPERATION: WOODLANDS:
Contract - 5 - - - - - A S O - -
TIMBER PLANT: 3 - - - - - S O N D

TRANSPORTATION: INPUTS: Truck
PRODUCTS: Truck

MARKETS: Saskatchewan

NORTHERN FOREST OPERATIONS LTD.
(Weyakwin Building Timber Plant, continued)

SPECIAL SERVICES:	Log homes designed and manufactured to customers' specifications
MEMBERSHIP:	Central Forest Products Association Forintek Canada Corp. Saskatchewan Forestry Association
TRADEMARK:	Mistic (Log) Homes
USAGE OF WOOD RESIDUES:	No use, burned
FACILITIES:	Chisum log mill #13
LIMITING FACTORS FOR OPERATION AND EXPANSION:	Wood supply and quality
ESTIMATED REPLACEMENT COST OF BUILDINGS, FIXED AND MOBILE EQUIPMENT:	\$300,000
REGION:	Prince Albert

UNCLE TOM LOG INDUSTRIES LTD.

ADDRESS: Box 807
Meadow Lake, Saskatchewan
S0M 1B0

TELEPHONE: 236-5524

MILL LOCATION: Meadow Lake, Saskatchewan

MILL MANAGEMENT: Marvin Moffat, President
John Christensen, Secretary

MILL CAPACITY: 600 linear ft/day

PRODUCTION 1984: 550 m³

PRODUCTS: Precut log homes

SPECIES UTILIZED: tA - 95%
wS - 5%

WOOD SUPPLY: Purchased - 80%
Timber permit - 20%

AVERAGE LOG HAUL
WOODS TO MILL: 68 km

YEAR MILL WAS CONSTRUCTED
OR REBUILT: 1981

AVERAGE EMPLOYMENT
MONTHS OF OPERATION: WOODLANDS: 2 - - - A M - - - - -
LOG PLANT: 3 - - - A M J J A S - - -
OFFICE/SALES: 2 - - - A M J J A S - - -

TRANSPORTATION: INPUTS: Truck
PRODUCTS: Truck

MARKETS: Local - 40%
Saskatchewan - 40%
Alberta - 20%

SPECIAL SERVICES: Complete home packages
Custom designed homes, pillars and decks
On-site construction and supervision

TRADE NAME: UNCLE TOM

USAGE OF WOOD RESIDUES: Bark, shavings and chips - cattle bedding

FACILITIES: 1 - Log lathe mill
1 - Michigan loader
1 - Cherry picker loader

UNCLE TOM LOG INDUSTRIES LTD.
(continued)

LIMITING FACTORS FOR
OPERATION AND EXPANSION: Market development

ESTIMATED REPLACEMENT COST
OF BUILDINGS, FIXED AND
MOBILE EQUIPMENT: \$30,000

REGION: Meadow Lake

NORTHERN LATH MILLS CO.

ADDRESS: Box 64
Love, Saskatchewan
S0J 1P0

TELEPHONE: 276-2082

MILL LOCATION: Love, Saskatchewan

OWNER: Don Funk

MILL MANAGEMENT: Margaret and Don Funk

MILL CAPACITY: 200 bundles/8 hr shift

PRODUCTION 1984: 45 M fbm

PRODUCTS: Lath

SPECIES UTILIZED: jP

WOOD SUPPLY: Timber permit

AVERAGE LOG HAUL
WOODS TO PLANT: 50 km

YEAR PLANT WAS CONSTRUCTED
OR REBUILT: 1975

AVERAGE EMPLOYMENT
MONTHS OF OPERATION: WOODLANDS: 2 - - - - M - - - - -
MILL: 3 - - - - - J - - - - -

TRANSPORTATION: Truck

MARKETS: Saskatchewan - 90%
Local - 10%

USAGE OF WOOD RESIDUES: no use, burned

WOODLANDS EQUIPMENT: 1 - John Deere 440 skidder
1 - Massey 356 loader

MILL FACILITIES/EQUIPMENT: 1 - Portable sawmill with 48" circular headsaw
1 - Gang edger
1 - Lath mill

LIMITING FACTORS FOR
OPERATION AND EXPANSION: Markets

ESTIMATED REPLACEMENT COST
OF BUILDINGS, FIXED AND
MOBILE EQUIPMENT: \$32,000

REGION: Prince Albert

APPENDIX I

WOOD INDUSTRY ASSOCIATIONS

American Wood-Preservers' Association (AWPA)

P.O. Box 849
Stevensville, Maryland 21666

Telephone : (301) 643-4163

Canadian Federation of Independent Business

15 Coldwater Road
Don Mills, Ontario
M3B 3J1

Telephone: (416) 445-9214

Canadian Forestry Association

185 Somerset Street W., Suite 203
Ottawa, Ontario
K2P 0J2

Telephone: (613) 232-1815

Canadian Institute of Forestry

Room 815
151 Slater Street
Ottawa, Ontario
K1P 5H3

Telephone: (613) 234-2242

Canadian Institute of Treated Wood

75 Albert Street, Suite 506
Ottawa, Ontario
K1P 5E7

Telephone: (613) 234-9456

Canadian Lumbermen's Association

27 Goulburn Avenue
Ottawa, Ontario
K1N 8C7

Telephone: (613) 233-6205

Canadian Pulp and Paper Association
Sun Life Building
1155 Metcalfe Street, Suite 2300
Montreal, Quebec
H3B 2X9

Telephone: (514) 866-6621

Canadian Standards Association (CSA)
178 Rexdale Boulevard
Rexdale, Ontario
M9W 1R3

Telephone: (416) 744-4000

Canadian Wood Council
85 Albert Street
Ottawa, Ontario
K1P 6A4

Telephone: (613) 235-7221

Canadian Wood Pallet and Container Association
P.O. Box 640
Pickering, Ontario
L1V 3T3

Telephone: (416) 831-3477

Central Forest Products Association, Inc. (CFPA)
Box 1169
Hudson Bay, Saskatchewan
S0E 0Y0

Telephone: (306) 865-2595

Forintek Canada Corp.
Western Region
6620 N.W. Marine Drive
Vancouver, B.C.
V6T 1X2

Telephone: (604) 224-3221

Laminated Timber Institute of Canada
c/o Western Archrib Structures
Box 5648
Edmonton, Alberta
T6C 4G1

Telephone: (403) 465-9771

Saskatchewan Council of Independent Forest Industries
c/o Jack Bell
1632 La Ronge Avenue
La Ronge, Saskatchewan

Telephone: (306) 425-4177

Saskatchewan Forestry Association
P.O. Box 400
Prince Albert, Saskatchewan
S6V 5R8

Telephone: (306) 763-2189

The Waferboard Association
75 The Donway West, Suite 400
Don Mills, Ontario
M3C 2E9

Telephone: (416) 445-3263

Western Plywood Manufacturers' Association
P.O. Box 4370
4828 89th Street
Edmonton, Alberta
T6E 1N9

Telephone: (403) 468-3311

APPENDIX II

SELECTED METRIC (SI) UNITS AND CONVERSION FACTORS FOR TIMBER PRODUCTS*

<u>Imperial</u>	<u>Metric (SI)</u>
1 inch	2.54 cm
1 foot	0.3048 m
1 yard	0.9144 m
1 chain (66 ft)	20.1168 m
1 mile	1.6093 km
1 square inch (in ²)	6.452 cm ²
1 square foot (ft ²)	929.0304 cm ²
1 square mile	2.590 km ²
1 gallon	4.546 l
1 ton (2000 lb)	0.9072 t
1 bone dry unit (2400 lb) (BDU)	1090 kg
1 cubic foot (ft ³)	0.0283 m ³
1 acre	0.4047 ha
1 cubic foot/acre	0.0701 m ³ /ha
1 cord (85 ft ³ solid wood)	2.407 m ³
1 cord (128 ft ³ stacked wood)	3.6246 m ³
1 cord (stacked/acre)	8.9560 m ³ (stacked/ha)
1 cunit (100 ft ³ solid wood)	2.8317 m ³
1 ft ² of sheet product (1/16" basis)	0.147 m ² (1 mm basis)

*Sources: Bowen, M.G. 1974. Selected metric (SI) units and conversion factors for Canadian forestry. Can. For. Serv., For. Mgt. Instit., Ottawa, Ontario. 2p.

Canadian Standards Association. 1976. Canadian metric practice guide. Rexdale, Ontario, CAN3-Z234.1-76. 48p.

APPENDIX II/Contd.

SELECTED CONVERSION FACTORS FOR TIMBER PRODUCTS*

Conversion factors listed below have been used in this directory to determine roundwood volumes.

<u>Timber product</u>	<u>Equivalent value</u>	
Fence posts: (per piece)		
6' x 3 1/2" top diam.	0.4 ft ³	0.01 m ³
6' x 4 1/2" top diam.	0.7 ft ³	0.02 m ³
6' x 5 1/2" top diam.	1.0 ft ³	0.03 m ³
7' x 3 1/2" top diam.	0.5 ft ³	0.01 m ³
7' x 4 1/2" top diam.	0.8 ft ³	0.02 m ³
7' x 5 1/2" top diam.	1.2 ft ³	0.03 m ³
8' x 5 1/2" top diam.	1.3 ft ³	.004 m ³
8' x 6 1/2" top diam.	1.8 ft ³	0.05 m ³
8' x 7 1/2" top diam.	2.4 ft ³	0.07 m ³
8' x 8 1/2" top diam.	3.2 ft ³	0.09 m ³
1000 fbm lumber (1 M fbm)	4.67 m ³	(solid wood content)
Lath		
1 bundle (50 pieces)	9 fbm	
Railway ties		
Grade #1 (7" x 9" x 8')	42 fbm per tie	
Grades #2, #3 (6" x 8" x 8')	32 fbm per tie	

*Ondro et al. 1981. A directory of primary wood-using industries in Saskatchewan, 1980. Information report NOR-X-232, April 1981. 233p.

APPENDIX III

SELECTED CONVERSION FACTORS FOR TIMBER PRODUCTS

These conversions have been adopted by Saskatchewan Parks and Renewable Resources for forest product calculations.

Product to Metric

1 cord (85ft ³ solid wood)	=	2.407 m ³
1 M fbm (lumber)	=	4.8139 m ³ (solid wood)
1 lineal foot	=	0.0189 m ³ (solid wood)
1 fence post (0-6 feet)	=	0.013 m ³
1 fence post (7 feet)	=	0.0238 m ³
1 fence post (8 - 18 feet)	=	0.0417 m ³
1 pole (20 - 50 feet)	=	0.6017 m ³
1 rail	=	0.0283 m ³
1 railway tie	=	0.1416 m ³
1 cord	=	0.9271 oven dry tonnes (chips)

Metric to Forest Product

1 m ³	=	0.415467 cords
1 m ³	=	207.7335 fbm (lumber)
1 m ³	=	52.97204 lineal feet of any product
1 m ³	=	77.0 fence posts (0 - 6 feet)
1 m ³	=	42.0 fence posts (7 feet)
1 m ³	=	24.0 fence posts (8 - 18 feet)
1 m ³	=	1.6619 poles (20 - 50 feet)
1 m ³	=	35.3147 rails
1 m ³	=	7.0629 railway ties